







Charles Ciccarello & Nancy La Rocca Founders



assion, knowledge, innovation and an eye for design – these are the qualities that brought Techo-Bloc to life and continue to drive its success. These are also the qualities that define Techo-Bloc's co-founders: Charles Ciccarello and Nancy La Rocca.

As the son of a landscaper, Charles was exposed to the industry from a young age and quickly became captivated by the craft. He would spend every summer learning and soaking in every part of it, but something always left him feeling uninspired. And so, at the age of 24, he and his wife Nancy sought to break the mold that was confining the industry.

Daughter of a designer and a high-end residential developer, Nancy immediately saw how investing in outdoor design to maximize useable square footage could enhance consumer experiences in public and commercial spaces. This meant that they would need to create pavement options with eye-catching colors, different shapes and sizes, and striking textures - options that would break the mold of the cookie-cutter style brick everyone was installing. Armed with a passion for aesthetics, design-driven vision, and a great sense of operational organization, she would play an essential role in the founding and growth of Techo-Bloc.

Her quest to create products that bring art into the outdoors, paired with Charles' determination to create products that would make installation challenges and engineering limitations obsolete, created an unstoppable business partnership and a force to be reckoned with.

The path to success was not always an easy road. The first few years are remembered to be capital-intensive with a steep learning curve. Mistakes were made along the way and getting customers to trust the brand and product's quality enough to steer away from the traditional stones was difficult. Through these hurdles, Charles and Nancy found motivation to keep pushing through, knowing that their shared vision would one day revolutionize the landscaping industry. They quickly learned that to succeed, they would need to differentiate themselves from the pack, and deliver consistent highquality products. Inspired by the world of flooring, ancient and current, textures from around the world and design from fashion and architecture, they created new products of different finishes, colors, shapes, sizes and styles. And every chance they got, they found ways to make their products better, stronger and more aesthetically pleasing.

The success of their innovative products has allowed for Techo-Bloc's distribution network to grow to over 700 stores across the USA & Canada and for their team to grow from five employees to over 800. But that's not all. Through design-driven products, resources, and creative mockups, they have inspired a community of contractors, architects and designers that all work towards a common goal: to create inspiring artscapes.

Today, Techo-Bloc is headed by a core team of individuals who share the same vision and unsatiable thirst to push the boundaries of outdoor design, reimagining what outdoor spaces can look like. They continue to step outside the box to impress, to surpass industry standards and to push the envelope beyond existing options for landscape designs. Keeping true to the initial vision, every day they try to find new ways to carve new molds because they will never be comfortable fitting into anyone else's idea of good enough.

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For an authentic look, each color option is composed of a variety of darker & lighter tones. Natural ingredients are present within the recipe to allow for a range in tones, veining and textures from one stone to another. Color samples for reference only. Actual product colors may vary.

Midwestern USA encompasses these states: AR, CO, GA, IA, ID, IL, IN, KS, KY, MI, MN, MO, MS, ND, NE, OH, Western PA, SD, TN, WI & WV. Eastern USA encompasses these states: CT, DE, MA, MD, ME, NC, NH, NJ, NY, Eastern PA, RI, SC, VA & VT.

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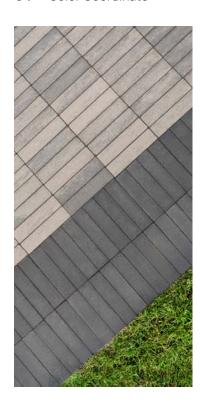


# Resources

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#### **LEGEND**

D Dry Cast Collection

w Wet Cast Collection

De-icing Salt Resistant

(i) Permeable

Accessibility Compliance

 $HD^2$   $HD^2$ 

K Klean-Bloc

#### **RESIDENTIAL**

Pedestrian: Pedestrian use (e.g. patios and walkways).

Residential / Vehicular: Residential vehicle use (e.g. driveways).

#### **COMMERCIAL**

Pedestrian only: Pedestrian at all times, no cars, service vehicles or other mobile equipment (e.g. courtyards, parks and pedestrian walkways).

Pedestrian Plaza: Primarily pedestrian but occasionally subjected to service vehicles (e.g. maintenance, snow removal or emergency vehicles).

Parking lots: Parking areas and access ways for cars, SUVs and pickup trucks occasionally subjected to delivery and garbage trucks (e.g. parking and access ways for malls, offices and multi-storey residential buildings).

Secondary streets: Roadways with mostly automobile traffic and occasional trucks and bus traffic (e.g. residential streets, local roads)

Main streets: Roadways with general traffic mix and where heavy vehicles are a regular component of the daily traffic volume (e.g. boulevards, collectors and arterials).

# Style, Quality and Innovation



↑ Everest slab in Shale Grey



Ground-level design. Flooring lays down a fashion-forward attitude, with an inspiring range of exclusive finishes and natural yet unique-looking color blends.



↑ Westmount paver in Shale Grey

#### Quality

Every architect wants their expression to stand the test of time. Our stones step up to the challenge with exceptional stamina against high traffic and natural elements.



↑ Para slab in Greyed Nickel

#### Innovation

You draw the blueprint. We'll push the boundaries. With so many unique possibilities to consider, you're bound to do a little rule-bending.

## Inspiring Artscapes



#### **SLAB**

Outdoor tiles inspired by Mediterranean ceramics grace the ground with their engraved floral patterns, adding soft and sophisticated visual interest to any outdoor space.



↑ Industria Flora slab in Greyed Nickel

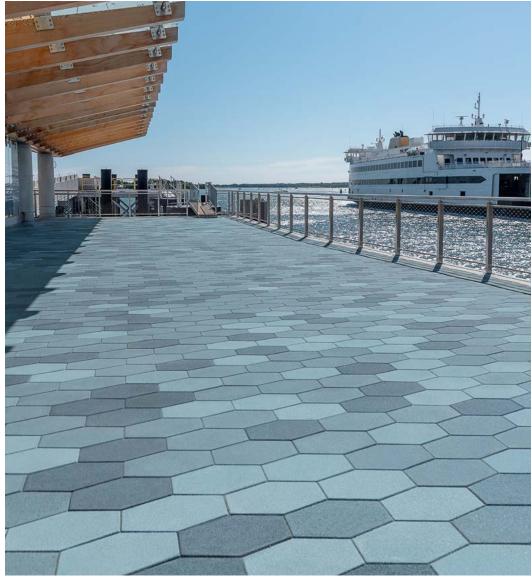


↑ Diamond paver in Greyed Nickel and Onyx Black

#### Diamond

#### **PAVER**

Diamond paver brings a kaleidoscope effect to modern landscape design. Inspired by the geometric patterns currently shaping contemporary interior design, Diamond brings this look outside.



↑ Hexa paver HD² Smooth in custom shades of blue

#### Hexa

#### **SLAB & PAVER**

Putting a spin on the traditional Hexagon paver that was often used for historic homes and buildings, Hexa takes a classic look and elevates it for modern landscape designs.

# Limitless Projects. Limitless Applications.

#### Rooftops

Sky-high potential. As urban centres densify, the opportunities to get creative with outdoor spaces are looking up. Rethink areas like high-rise rooftops when searching for ways to maximize every inch, by creating airy communal spaces that don't demand a trip down to ground level. Using TB pedestals allows for a quick and robust installation and is specially adapted to support terraces.



↑ Para slab HD<sup>2</sup> Smooth in Greyed Nickel



#### Academic

Look: smart. Purely functional design has graduated and moved on to higher pursuits. Schoolgrounds and campuses that are built with an eye to the future fuse function with a sense of community, where inviting spaces and inspiring layouts figure naturally into the blueprint. Gone are the days of strait-laced cinderblock and pavement: today's educational landscapes are all about uniquely defined spaces, directional constructions and perennially welcome injections of nature that inspire new ways of thinking.



↑ Raffinato caps in Shale Grey, Raffinato wall in Onyx Black, Blu 80mm Smooth in Greyed Nickel



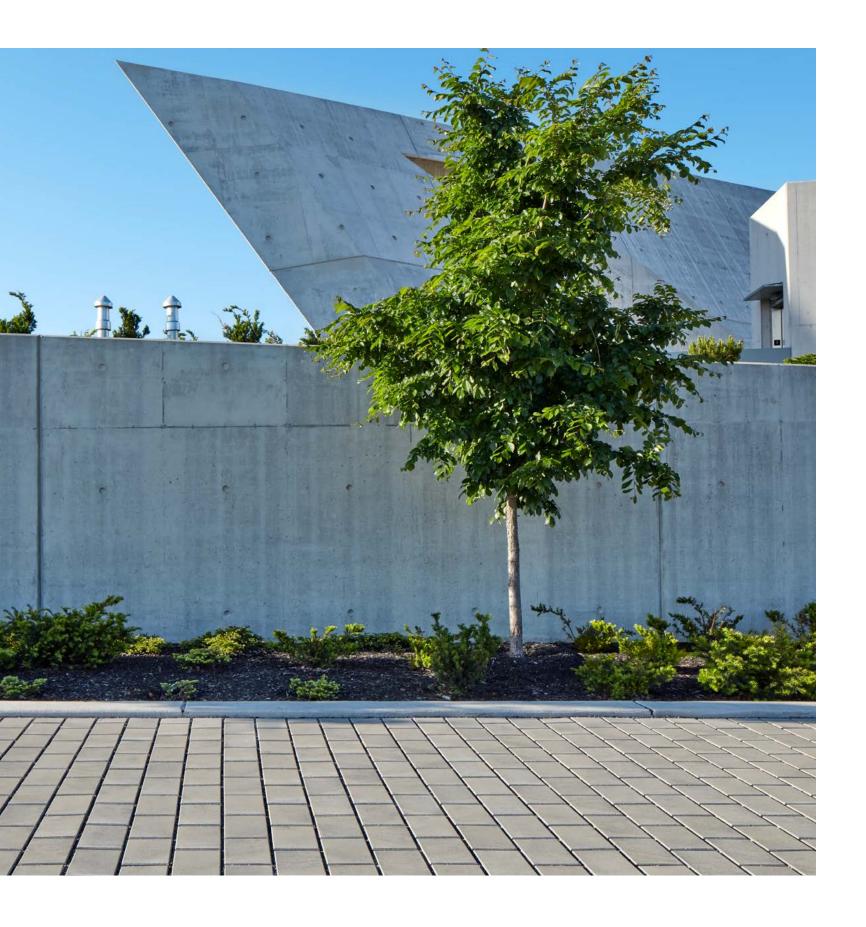
 $\uparrow$  Industria Paver in Onyx Black, Shale Grey and Greyed Nickel



↑ Diamond paver in Shale Grey and Greyed Nickel

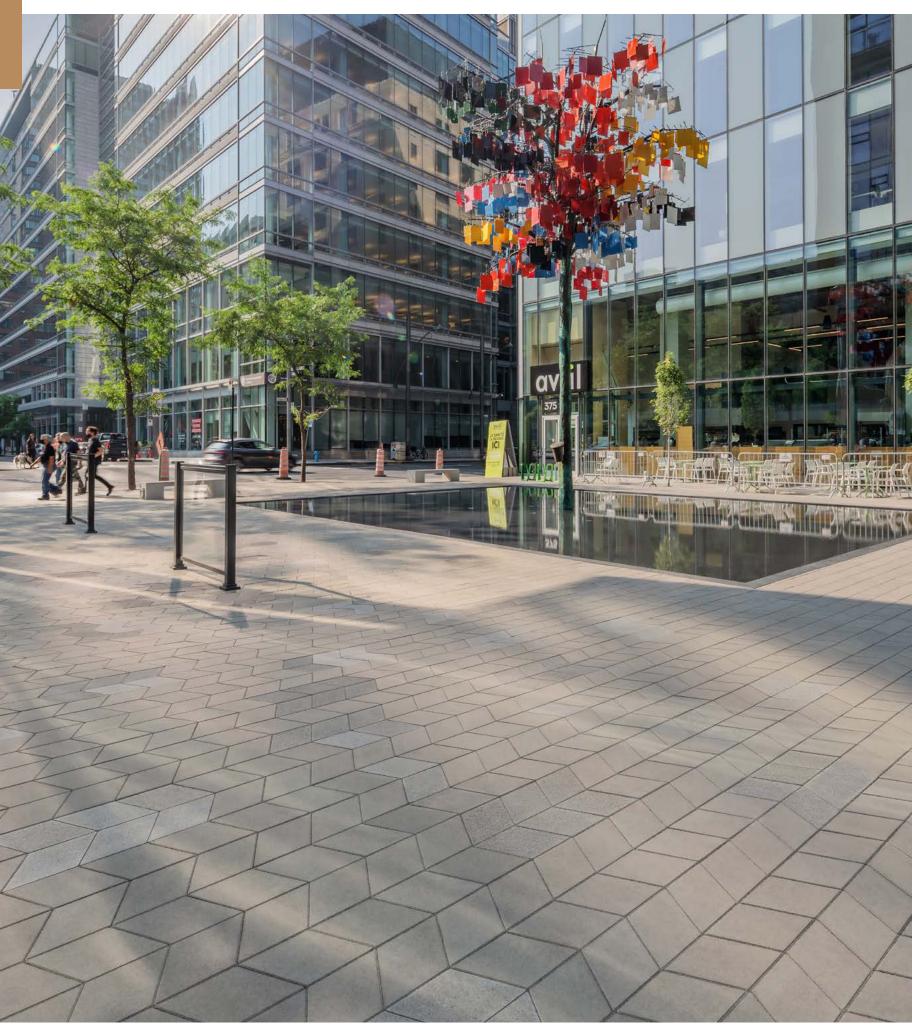


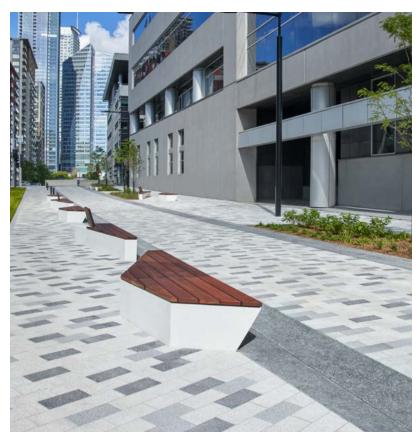
↑ Hydra paver in Grey



#### Permeable

Can a space be both urban chic AND eco-conscious? Permeable stone that doesn't compromise on aesthetics steps up to the challenge, in a range of styles and patterns that can only be found here. Fabrication that supports the recharging of the water table and paves the way for the re-greening of urban spaces lets you design a functional, enduring space. At the same time, you're showing consideration for the planet, communities, and people. Many ADA-compliant options are also available.

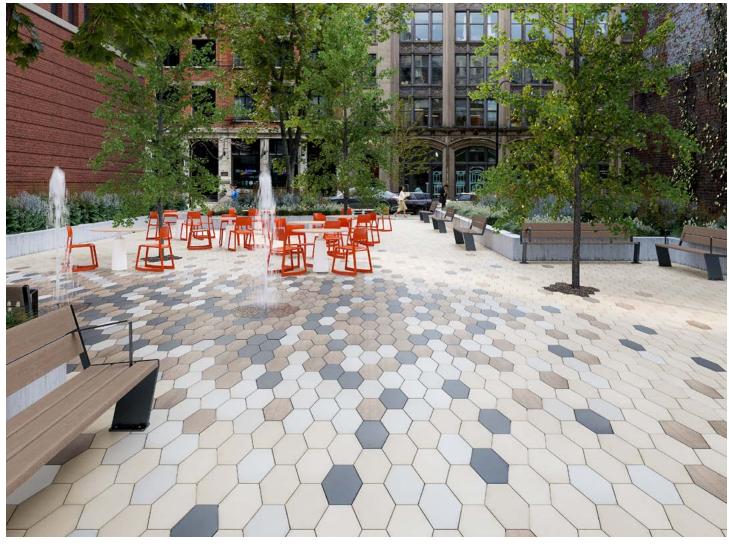




↑ Industria paver Granitex HD<sup>2</sup> in custom Salt and Pepper, Granite Grey and Onyx Black

#### Streetscapes

People-moving spaces take a level up from simple come-and-go to inviting traffic flow. Use color, shape and structure to define areas that are anything but pedestrian, while creating aesthetic accomplices to the buildings that surround. Ground-level art featuring clever construction and one-of-a-kind designs does double duty: it separates foot traffic from vehicular, while also giving passersby a reason to break up their urban journey with a moment of idleness and admiration. Punctuate street-level statements with chic seating areas and hits of green to tell a story that's far from standard.



↑ Hexa paver in various colors







↑ Villagio paver in Onyx Black, Sandlewood and Shale Grey

#### Parks

How do you design a park that sparks conversation? Think beyond swing sets and basic benches. Today's most inviting spaces include unique places for people of all ages to enjoy, thoughtfully connected to create a sense of community. Natural, deconstructed curves and shapes add fluidity and blur the borders between active and rest areas. Pops of color keep the mood cheerful for children and adults alike, while moveable seating keeps an eye to adaptability and is ready to shift with the times.

#### Hospitality

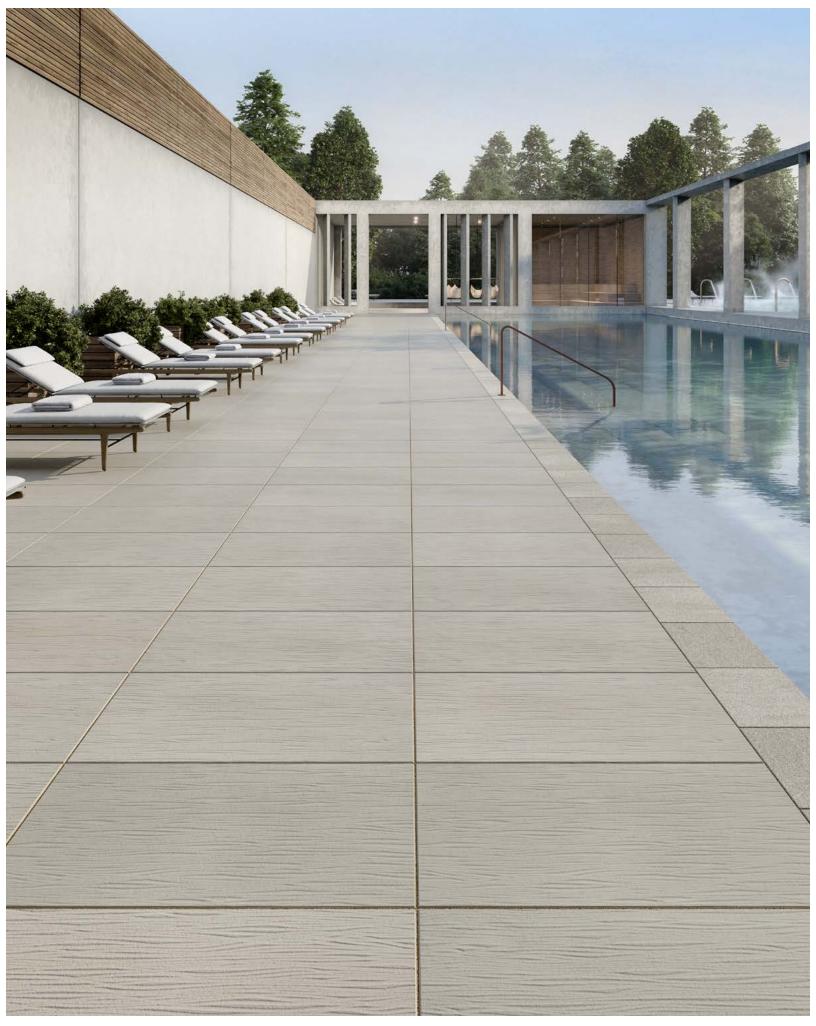
The addition of pools, pathways, golf courses and sustainable landscapes treats guests to that getaway feeling while they keep their feet on terra firma. Highly specialized textures like that of our Ocean Grande slab echo the shifting sand of beach or desert, while also posing as practical no-slip surfaces around water features. Or, add a dash of European sensibility with bold but classic contrasting colors and patterns that somehow feel familiar and inspire a hint of nostalgia.



↑ Linea paver in Champlain Grey



↑ Blu Grande slab in Greyed Nickel, Squadra in Onyx Black, Raffinato cap in Greyed Nickel



↑ Ocean Grande slab in Beige Cream

#### Retail

Modern-day shopping relies heavily on the 'experience' aspect. Street-level retail is evolving, with beyond-the-store features that include gardens and greenery, plazas, terraces and common gathering spaces. The right balance of flow-through areas and lingering zones helps spell success. The clever use of patterns, colors and textures can slow traffic down, inspiring people to stroll, enjoy and "take in" a space, versus facilitating a quick passage to their destination.

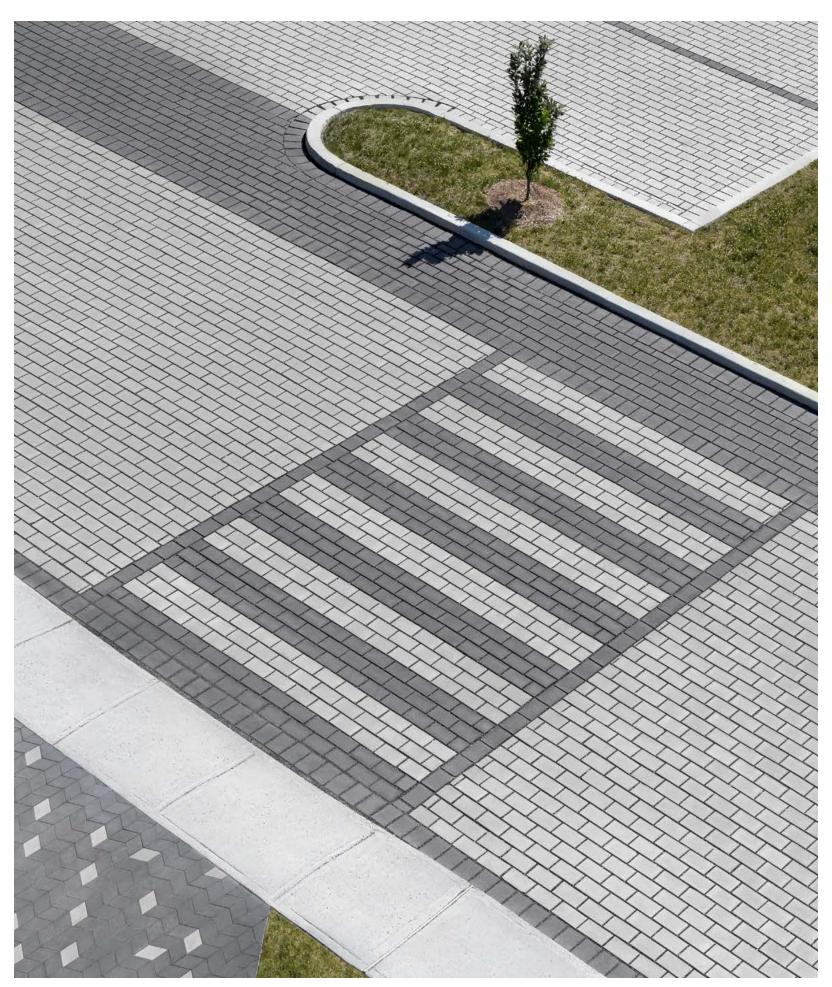


↑ Westmount paver HD² in Shaley Grey and Onyx Black



↑ Everest slab HD² in Shale Grey

Interlocking concrete stones play right into architects' hands, helping them achieve their design vision while also offering long-term durability.



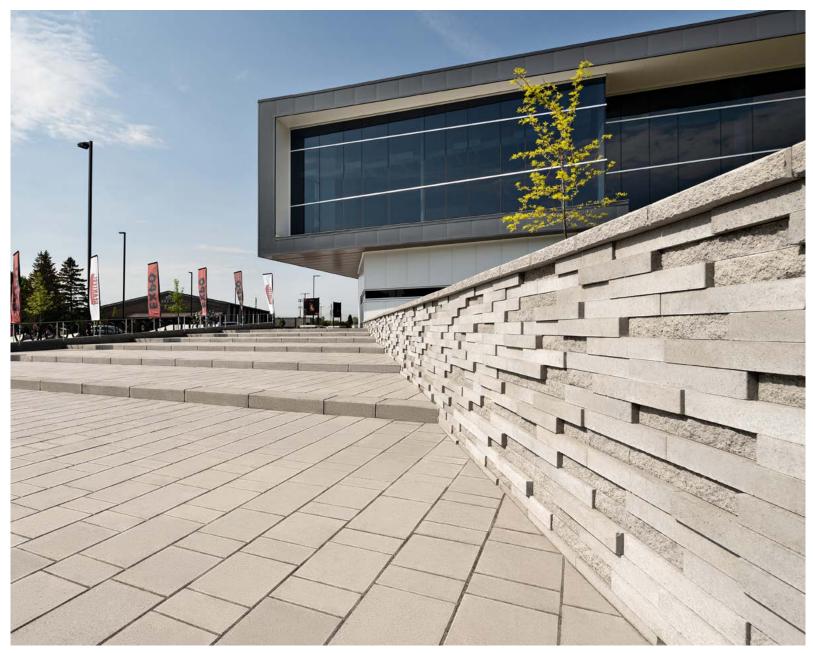
 $\ \, \ \, \uparrow$  Hydra paver in Grey and custom Onyx Black

#### Parking Lots

Far beyond a spiritless flatland for vehicles, with a little creativity, parking lots can be considered the first point of contact with commercial design when arriving at a destination. A well-thought-out plan can result in a space that offers the perfect combination of warm welcome and wow factor: try replacing white lines with colored stones to delineate parking spaces and create patterns that demarcate pedestrian crosswalks. The use of permeable stone pavers and low-maintenance greenery generates enduring impact that also keeps an eye on ecology.



 $\ensuremath{\uparrow}$  Industria paver in various sizes in Greyed Nickel and Onyx Black

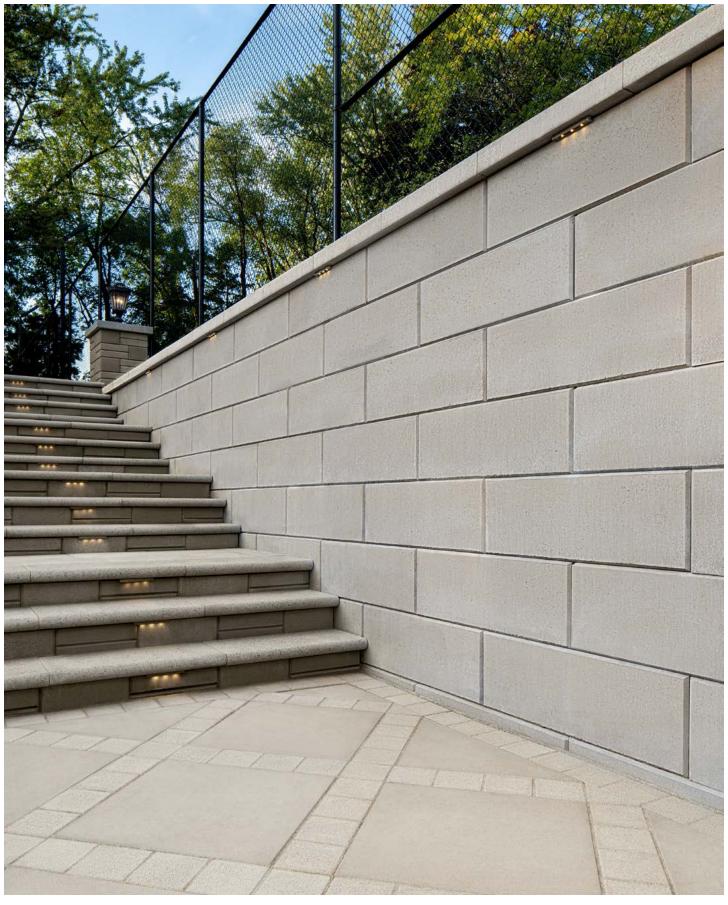


↑ Graphix wall in Greyed Nickel

#### **Retaining Walls**

Much like the architect's visions, these functional, structurally strong and versatile retaining walls are designed to last. Resistant to rock salt and de-icing products and engineered to expand and contract with temperature fluctuations, as time moves on, they'll stay put. And with a lifespan of 85 to 110 years, you can count on future generations admiring your work just as you created it.

Beyond the function, there's style — with colors, textures, shapes and sizes that can be selected to match or contrast the surrounding ground.



<sup>↑</sup> Skyscraper wall in Shale Grey

## Leamn

Design the right way with our tips to stand out.

From choosing the right products to learning how to combine them, enhance your design with our tips to stand out. For added value, take advantage of the latest tools and technologies to build creative and durable outdoor spaces.

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# The Designer Playground

#### Colors

We love naturals. Thoughtful planning of our color selection means that all your favorite shades show up in multiple collections, making it easy for you to mix, match and contrast to your heart's content. Refer to our color chart on p. 94 to find which products are available in your favorite colors. We can also create custom colors for your project with a minimum order.



#### **Textures**

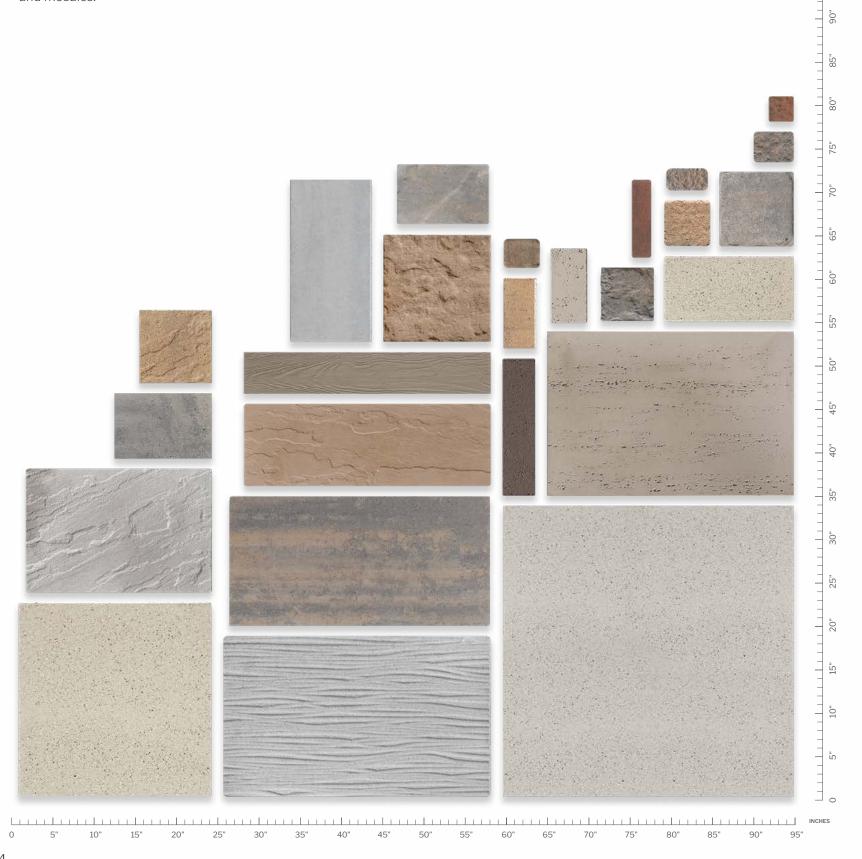
Our textures trick the eye with surface appearances that range from super smooth to ultra-detailed and stay true even to the touch.





#### Scale

Mind the scale you're working with. Larger stones are fit for grand spaces while smaller ones are ideal for banding, contouring and mosaics.



#### Shapes

Ready for something different? There's a lot more to paving stones than just right angles. From classic to creative, explore all the options — then let them be the building blocks for your next big idea.





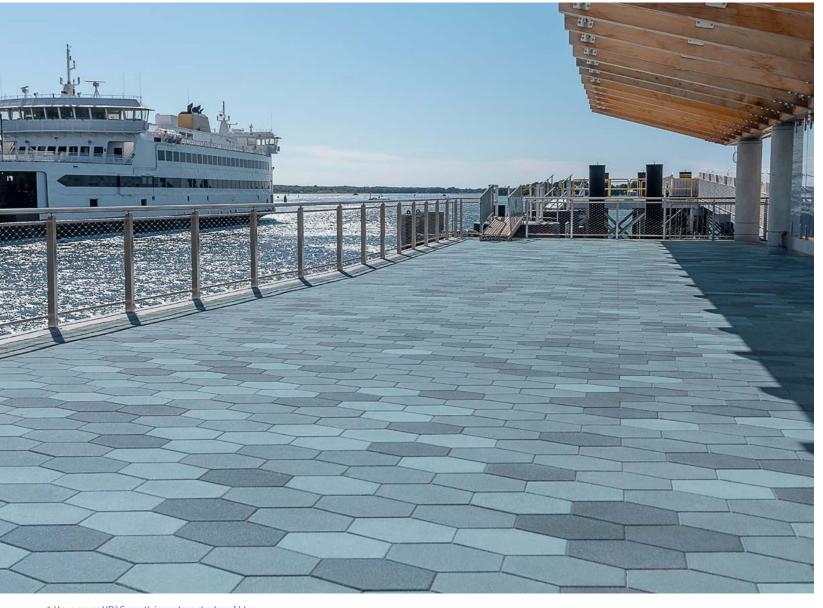
## The Design Pillars

#### Color

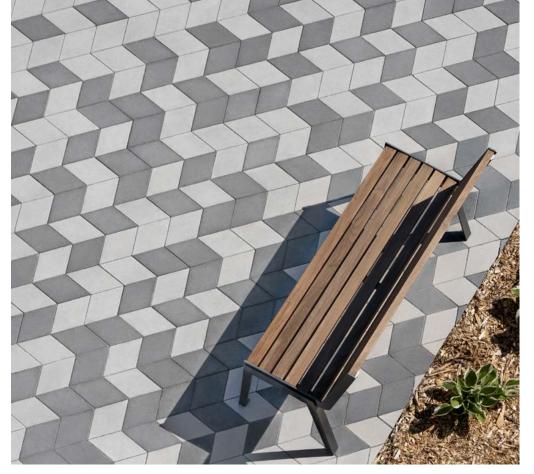
#### MORE THAN JUST SHADES OF GREY

Whatever designs you have in mind, make color work for you. Visual interest by way of color impacts the senses and evokes emotion in ways that often go beyond what simple shades can accomplish.

Sea and be seen. Custom-blended shades of blue ensure that these Hexa stones uphold a harmony between land and water.

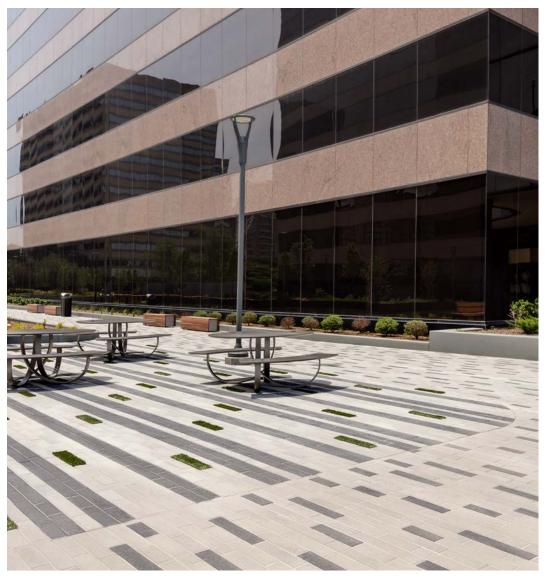


↑ Hexa paver HD² Smooth in custom shades of blue



↑ Diamond paver HD<sup>2</sup> Smooth in Greyed Nickel and Onyx Black

A diamond in the rough.
A simple pattern looks
deceptively complex when
injected with a pop of
contrasting color.



Take a grassroots approach to design. Living elements inject a fresh shot of nature into an urban landscape, while a color shift defines separate areas for sitting and walking.

↑ Linea paver Smooth in Shale Grey and Onyx Black with grass inserts

#### **Texture**

#### A DIFFERENCE YOU CAN FEEL

When incorporated into your designs, texture plays a dual role: it showcases the exceptional quality of the materials, while putting any form of light that plays off of it in the spotlight.

Outdoor tiles inspired by Mediterranean ceramics grace the ground with their textured floral patterns. Paired with smooth stones of the same hue, this tone-on-tone design will bring soft and sophisticated visual interest to any space.



↑ Industria Flora slab in Greyed Nickel



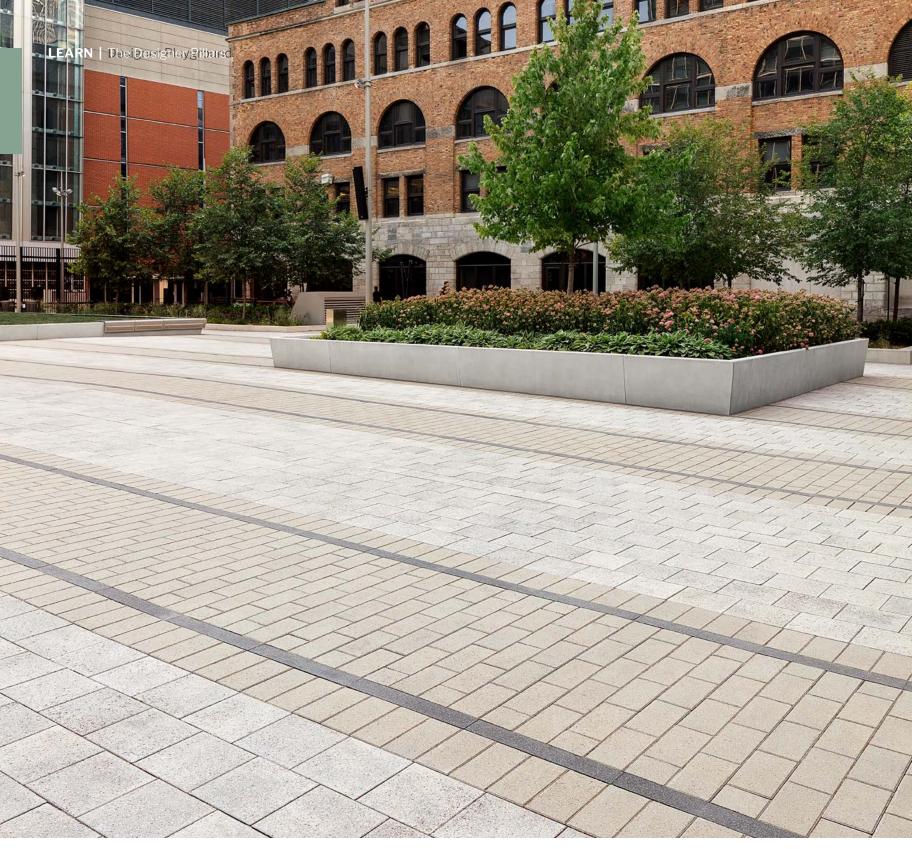
↑ Travertina Raw slab HD² in Ivory paired with Borealis slab HD² in Hazelnut Brandy

Inspired by nature. Crafted to last a lifetime. Travertine and wood-like finishes work together in perfect harmony to soften the sharp edges of an urban backdrop.



↑ Ocean Grande slab in Beige Cream

Ocean Grande's one-of-a-kind sand-ripple texture makes it a perennial favorite for pool and spa designs, where soothing seaside vibes always play a starring role.



↑ Industria paver 300 x 300 HD² Granitex in Greyed Nickel and Industria 600 x 100 in Onyx Black and Industria Smooth 300 x 150 in Beige Cream

### Scale

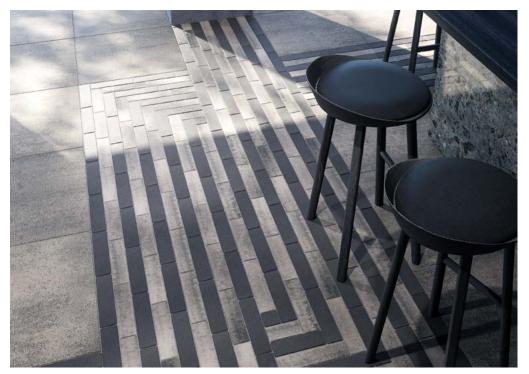
#### SIZING THINGS UP

From big and bold to small and subtle and every size in between, scale tells the story. Leverage contrasts to create striking patterns that complement surrounding structures. A modern nod to history.
Timeless Industria stones
were thoughtfully laid out to
form a pattern that echoes
and memorializes the railroad
tracks that run beneath.



Have an affection for a particular collection? Clever combos of size in the same stone are a clean way to keep a story consistent while showing a little creativity.

↑ Para slab 500 x 750 and 500 x 250 HD² Smooth in Greyed Nickel



 $\uparrow \text{Westmount paver HD$^2$ in Shale Grey and Onyx Black paired with Industria 600 x 600 in Shale Grey}$ 

Designs that move you. Get creative with layouts and combinations of various colors, shapes and sizes of pavers and slabs to create flow, direction and visual interest.

### Shapes

#### GIVE SHAPE TO YOUR IDEAS

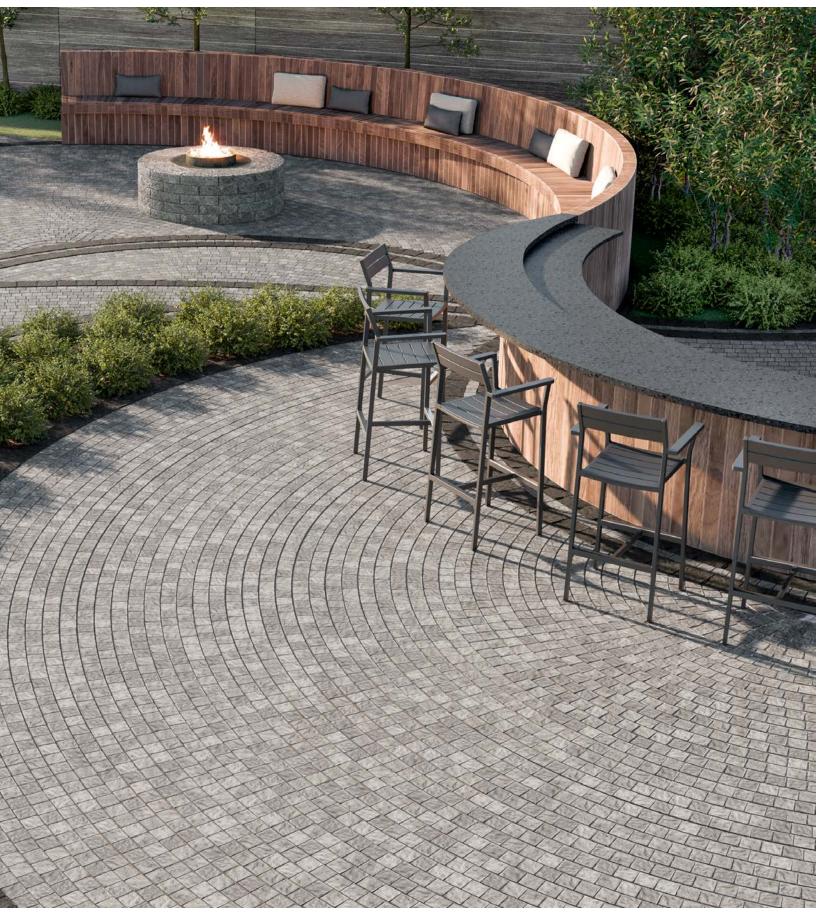
When it comes to giving shape to your landscaping ideas, stones are just the first step. Let your imagination run wild as you create patterns and designs that show off the shape of your one-of-a-kind style.



 $\ \, {\bf \uparrow}\, {\bf Squadra}\, {\bf paver}\, {\bf in}\, {\bf Shale}\, {\bf Grey}\, {\bf and}\, {\bf Onyx}\, {\bf Black}\, {\bf paired}\, {\bf with}\, {\bf Valet}\, {\bf paver}\, {\bf in}\, {\bf Shale}\, {\bf Grey}\, {\bf and}\, {\bf Onyx}\, {\bf Black}\, {\bf valet}\, {\bf valet}$ 



Versatile. Tiny squares laid out in just the right way deliver a high-end luxe look.



Go with the flow. Hard stones in contrasting colors create soft curves that paint a pretty picture.

### Exclusive Technologies



#### Ultimate stain resistance

#### MAKE A MESS, NO STRESS

Developed to seal in the beauty of wet cast products, Klean-Bloc technology creates an advanced protective barrier against everyday wear and tear. Enjoy the beauty and character of natural materials like travertine and wood grain, without the worry of maintenance.















#### PRODUCTS WITH KLEAN-BLOC

Borealis slab

Travertina Raw slab



#### Vibrant color, ultra-detailed texture

#### A NEW ERA OF CONCRETE

Boasting higher particles per square inch, this dry cast technology leads to a tighter surface with less pores for the most flawless of finishes. From the smoothest of smooths to the most intricate textures, HD<sup>2</sup> products are always ready for a close-up.













#### **STANDARD COLLECTIONS**

#### Quality and durability you can trust

#### THE FOUNDATION FOR A PERFECT PAVER

With 35+ international patents, we aim to strike the perfect balance between beauty and durability. All Techo-Bloc stones are engineered to handle freeze-thaw climates, and are the ideal building blocks for any style of landscape design.













#### PRODUCTS WITH HD<sup>2</sup>

54 Blu Grande slab 70 Para slab Everest slab 57 72 Blu paver 58 Hexa slab 73 Hexa paver 60 Industria slab 74 Industria paver Ocean Grande slab 83 Westmount paver



# The Designer's Toolbox

Discover the design tools that will make your next landscape project a success.





#### **DETAILS AND SPECIFICATIONS**

AUTOCAD°



Techo-Bloc offers a continuously growing library of Installation Details, Pre-Engineered wall cross-sections, AutoCAD Hatch patterns, SketchUp textures, Vectorworks Hardscape Resource tool and specifications for you to build your preliminary and construction documents and drawings.





#### **PLANNING TOOLS**

We have curated a collection of design files and guides to be used with the most popular design softwares, empowering you to create projects quickly and easily.







#### SUPPORTING DOCUMENTATION

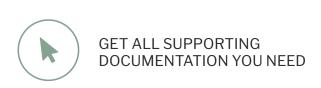
Techo-Bloc offers a comprehensive library of supporting documentation such as Installation Guides, Technical Data Sheets, Design Charts, Test Reports, Case studies and more.



#### **BUILD YOUR CUSTOM SAMPLE BOX**

Looking to see and touch our product first hand? Select up to 5 different swatches and we'll get them sent to you right away. Choose your products, pick your desired colors and textures.

VISIT WWW.TECHO-BLOC.COM/SAMPLES

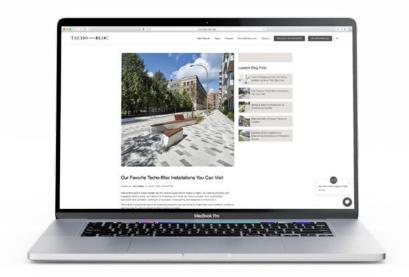




# Support and Services

## Everything you need to bring your vision to life.

Tailored attention and support will be provided to you at every stage of your project, from planning to construction. We want you to get the most from our products and services by providing you with the tools and resources you need to help facilitate your work.





#### **ENGINEERING SERVICES**

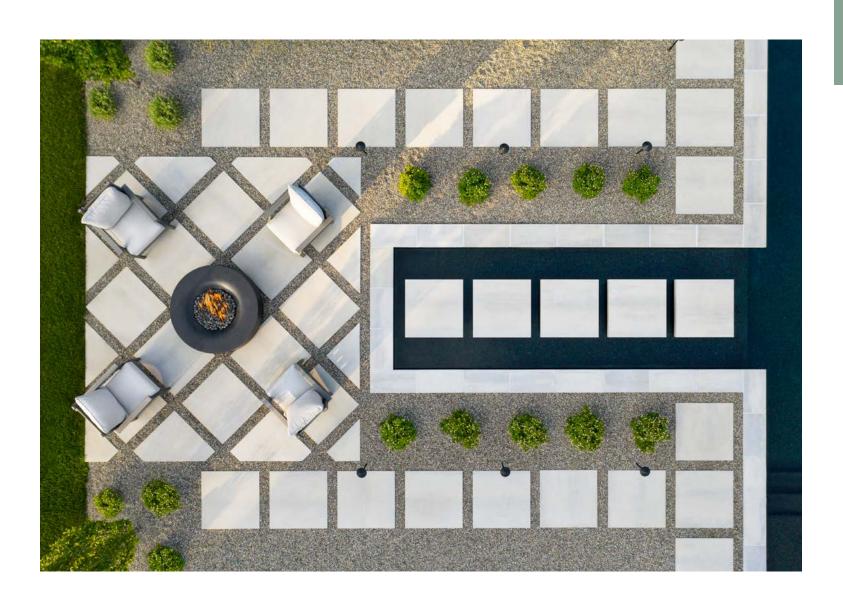
Our engineering team will work with your projects' civil engineer to address any planning, design, construction or maintenance questions, and identify which products are the best suited for different applications. SRW Engineering Services now available.

#### PRELIMINARY DESIGN AND EVALUATION

For preliminary purposes (feasibility evaluation, tendering, etc.), Techo-Bloc provides you with a comprehensive set of Pre-Engineered cross-section drawings. We will assist you in finding the cross-section that meets your project needs or we will prepare a cross-section specific to your project.

#### FINAL STAMPED DESIGN DOCUMENTS

Site specific final design packages, including stamped construction drawings calculations, and material quantities estimate can be provided to you upon request.





#### ARTICLES AND BLOG

Whether you're looking to learn about some of the industry's top challenges, see our products in action, or get design tips, we have an article for you.



#### **LUNCH & LEARN SESSIONS**

In the comfort of your own offices, we will take a deep dive into the subject matter of your choice and present solutions to current or upcoming challenges.



DISCOVER ALL YOU NEED TO KNOW ABOUT OUR SERVICES, AND GET IN TOUCH WITH YOUR LOCAL REP

### Solar reflectance & LEED credits

Solar reflectance index (SRI) is a value that incorporates solar reflectance (SR) and thermal emittance in a single measure. The SRI is an indicator of how well a surface reflects (reflectance) and releases absorbed solar radiation (emittance). The lower the SRI, the hotter a material is likely to become in sunlight. Dark pavement surfaces tend to have lower solar reflectance values than lighter pavement surfaces.

Thus, cautious selection of pavement surface colors can help reduce heat islands which cause urban areas to stay warmer and contributes to air pollution and increased energy consumption. Nowadays, it is not uncommon for some municipalities in North America to require the use of paving materials with an initial SRI of 29.

#### TECHO-BLOC COLORS WITH SR OF AT LEAST 0.33 AND/OR SRI OF AT LEAST 29

Furthermore, for LEED certification, there are credit requirements for Sustainable Sites Credit: Heat Island Reduction.

The following are some key elements for Nonroof and Parking under cover applications (see LEED v4.1 for thorough information):

- → Nonroof (2 points except Healthcare, 1-point Healthcare): Use of paving materials with an initial SR value of at least 0.33.
- → Parking under cover (1 point): Any roof used to shade or cover parking must have a threeyear aged SRI of at least 32 (if three-year aged value information is not available, use materials with an initial SRI of at least 39 at installation).

Techo-Bloc light-colored paving units contribute to the reduction of heat island effects and to obtainment of LEED points. The table to the right summarizes the colors of Techo-Bloc paving units with an SR of at least 0.33 and/or an SRI of at least 29.

The values shown in the table may change slightly for the same color due to variations in local aggregates. Contact your Techo-Bloc Representative for our current list of SR and SRI values

FINISH	COLOR	SWATCH	SOLAR REFLECTANCE <sup>1</sup>	SOLAR REFLECTANCE INDEX <sup>2</sup>
HD <sup>2</sup> + Smooth	Beige Cream		0.35	38
nD-+ Sillootii	Greyed Nickel		0.36	39
LID <sup>2</sup> Crossth	Beige Cream		0.35	38
HD <sup>2</sup> Smooth	Greyed Nickel		0.33	36
Smooth	Beige Cream		0.33	36
Smooth	Greyed Nickel		0.34	37
HD <sup>2</sup> Polished	Beige Cream		0.38	42
TID TOIISHEU	Greyed Nickel		0.37	41
HD <sup>2</sup> Granitex	Beige Cream		0.33	36
TID Granites	Greyed Nickel		0.39	43
HD <sup>2</sup> Slate (wetcast)	Victoria		0.31	33
HD <sup>2</sup> Brushed Travertine (wetcast)	Ivory		0.35	38

#### NOTES

<sup>1.</sup> Solar Reflectance (SR) measurements in accordance with ASTM C1549 "Standard Test Method for Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer"

<sup>2.</sup> Solar Reflectance Index (SRI) calculated in accordance with ASTM E1980 "Standard Practice for Calculating Solar Reflectance Index of Horizontal and Low-Sloped Opaque Surfaces".

### Typical application usage

		THICKNESS (NOMINAL)		RESIDENTIAL		COMMERCIAL					Grass (Concrete Grid) Paver	estal Set	/ Compliance <sup>4</sup>
Slabs	mm	in	00		00		P			Permeable	Grass (Conc	Slab On Pedestal Set	Accessibility
Blu Grande	60	2 3/8	X		X							Х	X <sup>5</sup>
Borealis 5x30 <sup>3</sup>	57	2 1/4	X		X								Х
Borealis 10x30 <sup>3</sup>	57	2 1/4	X		X							Х	Х
Everest square 250x250	60	2 3/8	X	X	×	X							
Everest square 500x500	60	2 3/8	X	X	X	X							
Everest rectangle	60	2 3/8	X		X								
Hexa 60 mm	60	2 3/8	X		X								Х
Industria slab	60	2 3/8	X	X	X	X						Х	Х
Ocean Grande	60	2 3/8	X		X								
Para 500x250	60	2 3/8	X		X								Х
Para 500x500	60	2 3/8	X		X								Х
Para 500x750	60	2 3/8	X		X							Х	Х
Raffinato 14"x28" (60 mm)	60	2 3/8	X		X							Х	
Travertina Raw (slab) 20x10 & 20x20 <sup>3</sup>	57	2 1/4	X		X								X
Travertina Raw (slab) 20x30 <sup>3</sup>	57	2 1/4	X		x								Х
Travertina Raw (slab) 30x30 <sup>3</sup>	57	2 1/4	X		X								X

#### **Pavers**

Pavers												
Antika	60	2 3/8	X	X	X					X		
Aquastorm	100	3 15/16	X	X	X	X	X			X	X	
Blu 80 mm	80	3 1/8	X	X	X	X	X			X		X <sup>5</sup>
Blu 80 mm (6 × 13)	80	3 1/8	X	X	X	Х	X			X		X <sup>5</sup>
Diamond	100	3 15/16	X	X	X	Х	X	X				X
Hexa 100 mm	100	3 15/16	X	X	X	X	X					X
Hydra	100	3 15/16	X	X	X	Х	X	X		X		X
Industria 150x150	100	3 15/16	X	X	X	Х	X	X				X
Industria 200x200	100	3 15/16	X	X	X	X	X	X				X
Industria 200x400	100	3 15/16	X	X	X	X	X					X
Industria 300x100	100	3 15/16	X	X	X	Х	X	X	Х			Х
Industria 300x150	100	3 15/16	X	X	Х	Х	X	X	X			X
Industria 300x300	100	3 15/16	X	X	X	Х	X	X				X
Industria Triangle	100	3 15/16	×	X	X	X	X					X
Industria 450x100	100	3 15/16	X	X	X	Х	X					X
Industria 450x150	100	3 15/16	×	X	Х	Х	X					X
Industria 450x300	100	3 15/16	X	X	X	Х	X					X
Industria 600x100	100	3 15/16	×	X	X	X	X <sup>1</sup>					X
Industria 600x200	100	3 15/16	X	X	X	Х	X <sup>1</sup>					Х
Industria 600x300	100	3 15/16	X	X	X	Х	X <sup>1</sup>					Х
Industria 600x600	100	3 15/16	X	X	X	X	X <sup>1</sup>					Х
Industria 900x300	100	3 15/16	X	X <sup>1</sup>	X							X
Industria 900x600	100	3 15/16	X	X <sup>1</sup>	X							X
Industria 900x900	100	3 15/16	×	X <sup>1</sup>	×							X
Linea small rectangles	100	3 15/16	X	X	X	X	X					X
Linea large rectangles	100	3 15/16	×	×	X	X	X					X
Pure	80	3 1/8	×	X	X	X	x			X		
Squadra	60	2 3/8	X	×	×							
Victorien 60 mm	60	2 3/8	×	x	X	X	X					X
Westmount	80	3 1/8	X	×	X	X	×					X

#### Notes

- $1. \\ For this application, it is recommended that this product be installed on a concrete base as designed by a local Engineer.$
- 2. The installation of this product on an aggregate base will provide an acceptable performance. For a superior performance, this product can be installed on a concrete base.
- 3. De-icing salt shall not be used on this product.
- - Slip resistant paver surface
  - Paver joint openings do not allow the passage of a sphere greater than  $1\!\!/\!\!2$  in. (13 mm) in diameter
- $5. \ Tumbled \ or \ embossed \ pavers \ could \ result \ on \ surfaces \ or \ edges \ unsuitable \ for \ applications \ requiring \ accessibility \ design \ consideration.$

## Slabs

#### Make a big statement.

Outdoor experiences expand with the sizeable style of statement-making slabs. With nature-inspired colors and textures such as Travertine, wood, sand and stone, our large-format slabs are uniquely designed to minimize seams and maximize compliments. Perfect for your walkway, plaza, lounge area and any other vehicle-free area around your commercial property, these stylish yet solid beauties are sure to leave your guests impressed all while taking your business to star status.

- 54 Blu Grande Smooth
- 55 Blu Grande Slate
- 56 Borealis
- 57 Everest
- 58 Hexa 60 mm
- 60 Industria
- 61 Industria Flora
- 62 Ocean Grande
- 63 Para
- 64 Raffinato Cap
- 65 Travertina Raw



#### MODERN COLLECTION

### Blu Grande











HIGH DEFINITION & DENSITY

#### Dimensions

#### Grande

Height: 2 3/8 in 60 mm<sup>2</sup>

19 ½ × 32 ½ 495 × 825









Minimizes pores for a smoother finish.

1. Polished is made-to-order, minimum order of 500 sq. ft. Deposit required.

2. Polished is 2  $\frac{5}{16}$  in height.



#### **SLATE COLLECTION**

### Blu Grande







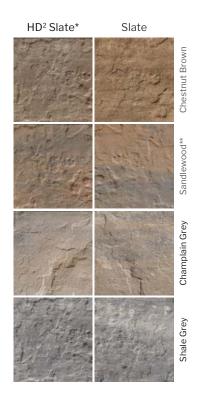


#### —— Dimensions

#### Grande

Height: 2 3/8 in 60 mm

19 ½ × 32 ½ 495 × 825

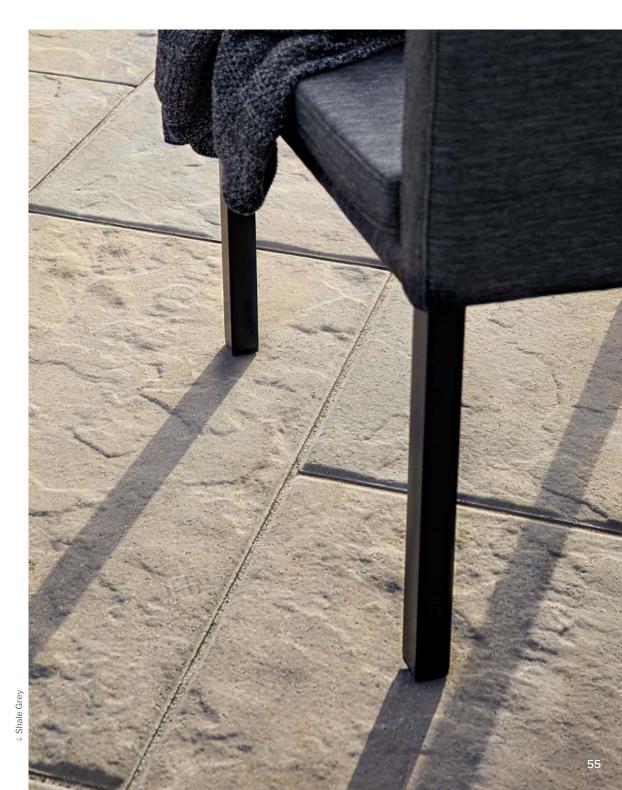




\*Only available in USA.

\*\*Sandlewood HD² only available in Eastern USA.

See page 7 for list of Eastern States



### Borealis











#### Dimensions -

5 × 30 Height: 2 ½ in 57 mm

5 × 30 127 × 762

10 × 30 Height: 2 ½ in 57 mm

10 × 30 254 × 762















### Everest









HIGH DEFINITION & DENSITY

#### Dimensions

500 × 500 Height: 2 3/8 in 60 mm

19 <sup>11</sup>/<sub>16</sub> × 19 <sup>11</sup>/<sub>16</sub> 500 × 500

250 × 500 Height: 2 3/8 in 60 mm

9 <sup>13</sup>/<sub>16</sub> × 19 <sup>11</sup>/<sub>16</sub> 250 × 500

250 × 250 Height: 2 3/8 in 60 mm

9 <sup>13</sup>/<sub>16</sub> × 9 <sup>13</sup>/<sub>16</sub> 250 × 250





Minimizes pores for a smoother finish.



\*HD2+ and HD2 product should not be mixed on a job.



### Hexa 60 mm













AVAILABLE WHILE QUANTITIES LAST\*

#### Dimensions -

Height: 2 3/8 in 60 mm

9 × 15 ¾6 228 × 385







\* $HD^2+$  and  $HD^2$  product should not be mixed on a job.



### Industria







T DE-ICING SAL ON RESISTANT HIGH DEFINITION & DENSITY

#### Dimensions -

600 Series Height<sup>2</sup>: 2 3/8 in 60 mm

23 5/8 × 23 5/8 600 × 600







Minin a smo

Minimizes pores for a smoother finish.

 $^{1}\mathrm{HD^{2}}$  Polished and HD2 Granitex are made-to-order, minimum order of 500 sq. ft. Deposit required.

 $^1 \mathrm{HD^2}$  Polished is 2  $5\!/_{16}$  in - 58 mm in height



### Industria Flora







#### **Dimensions**

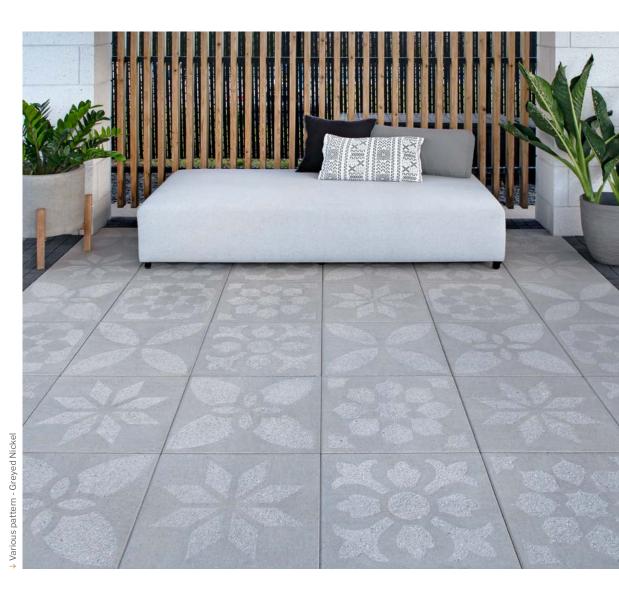
Flora Series Height: 2 3/8 in 60 mm

23 5/8 × 23 5/8 600 × 600

#### Greyed Nickel Beige Cream





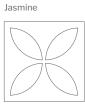


#### Patterns -

Dahlia

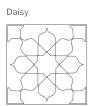
All patterns sold separately













### Ocean Grande







RY CAST DE-ICIN

HIGH DEFINITION

#### Dimensions -

Height: 2 3/8 in 60 mm

19 ½ × 32 ½ 495 × 825









↑ Greyed Nick



### Para









DE-ICING SALT RESISTANT

#### Dimensions

500 × 250 Height: 2 3/8 in 60 mm

19 <sup>11</sup>/<sub>16</sub> × 9 <sup>13</sup>/<sub>16</sub> 500 × 250

500 × 500 Height: 2 % in 60 mm

19 <sup>11</sup>/<sub>16</sub> × 19 <sup>11</sup>/<sub>16</sub> 500 × 500

500 × 750 Height: 2 3/8 in 60 mm

19 <sup>11</sup>/<sub>16</sub> × 29 <sup>1</sup>/<sub>28</sub> 500 × 750









### Raffinato Cap







#### Dimensions

**60 mm** Depth: 14 in 356 mm

2 3/8 × 28 60 × 711

**90 mm** Depth: 14 in 356 mm

3 %16 × 28 90 × 711







↑ Greyed Nickel



### Travertina Raw





#### Dimensions

20 × 10 / 20 × 20
Height: 2½4 in 57 mm

20 × 10
20 × 20
20 × 30
508 × 254

20 × 30
508 × 508

20 × 30
508 × 762

30 × 30
30 × 30
30 × 30
30 × 30
30 × 30
30 × 30
30 × 30
30 × 30
30 × 30









#### Pavers Style in overdrive. Here's a take on landscape design that will have the passersby doing a double-take. Our inspiring collection of interlocking paving stones makes it a snap to get creative: the vast selection of shapes, sizes, textures and colors is crafted to pair perfectly with our slab collections as well as any urban or commercial landscape. But these stones are built on more than just good looks — they're colorfast, salt-resistant and permeable, perfect for going the distance on driveways, walkways and beyond. So hang a welcome sign of a different kind with a stand-out paving stone treatment that adds value to your commercial space! 68 Antika 69 Aquastorm 70 Blu 80 mm Smooth 71 Blu 80 mm Slate 72 Diamond Hexa 100 mm 73 74 Industria Hydra 78 79 Linea 80 81 Squadra 82 Victorien 83 Westmount



#### **PAVERS**

#### **PERMEABLE**

### Antika







Y CAST DE-ICING SA LECTION RESISTAN

#### Dimensions ———

Various sizes Height: 2 3/8 in 60 mm









↑ Sandlewood, Shale Grey & Onyx Black



### Aquastorm







DRY CAST

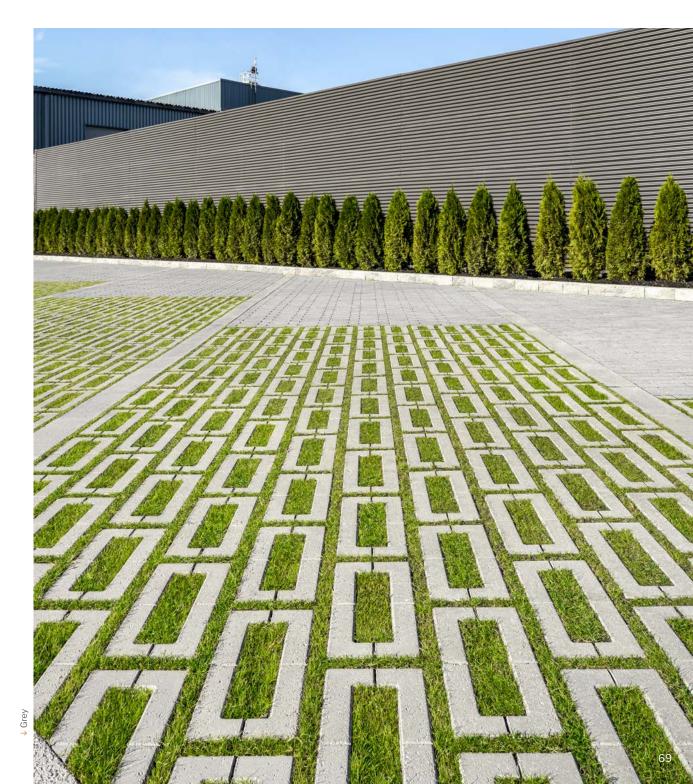
DE-ICING SALT PERMEABLE
N RESISTANT

#### - Dimensions

Height: 3 15/16 in 100 mm

10 ½6 × 20 ⅙6 255 × 510





#### MODERN COLLECTION / PERMEABLE

### Blu 80mm















HIGH DEFINITION & DENSITY

#### Dimensions

#### Various sizes

Height: 31/8 in 80 mm

13 × 6 ½ 330 × 165 13 × 13 330 × 330

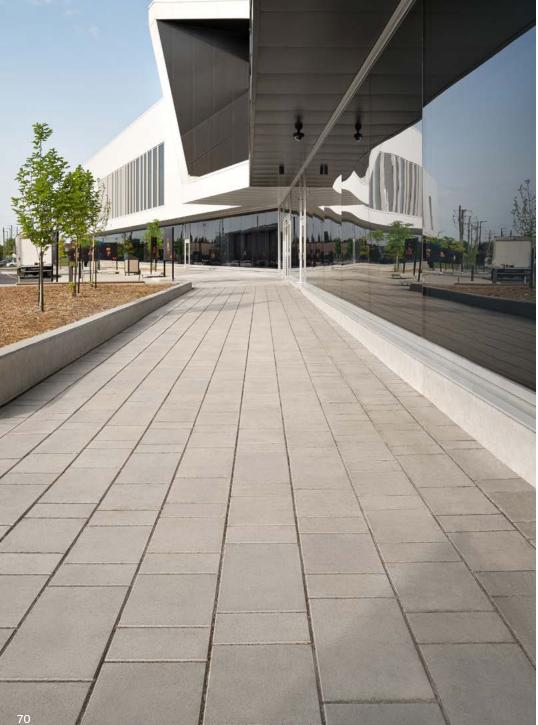
13 × 19 ½ 330 × 495

6 × 13

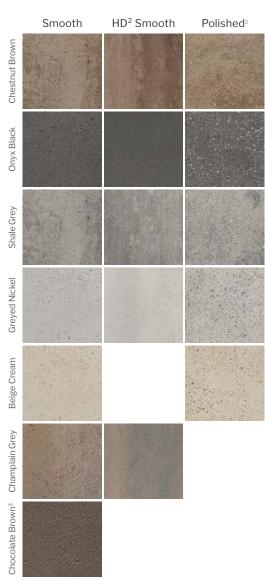
Height: 31/8 in 80 mm

13 × 6 ½ 330 × 165











Minimizes pores for a smoother finish.

 $^{1}\!Polished$  is made-to-order, minimum order of 500 sq. ft. Deposit required.

Polished is 3  $\frac{1}{16}$  in - 78 mm in height. <sup>2</sup>Not available in 6 x 13 <sup>3</sup>Chocolate Brown only available in 6 x 13. <sup>4</sup>Polished is 3  $\frac{1}{16}$  in - 78 mm in height

Scan for more photos

#### SLATE COLLECTION / PERMEABLE

### Blu 80mm















#### Dimensions

#### Various sizes

Height: 31/8 in 80 mm

13 × 13 330 × 330 13 × 6 ½ 330 × 165





13 × 19 ½ 330 × 495





6×13

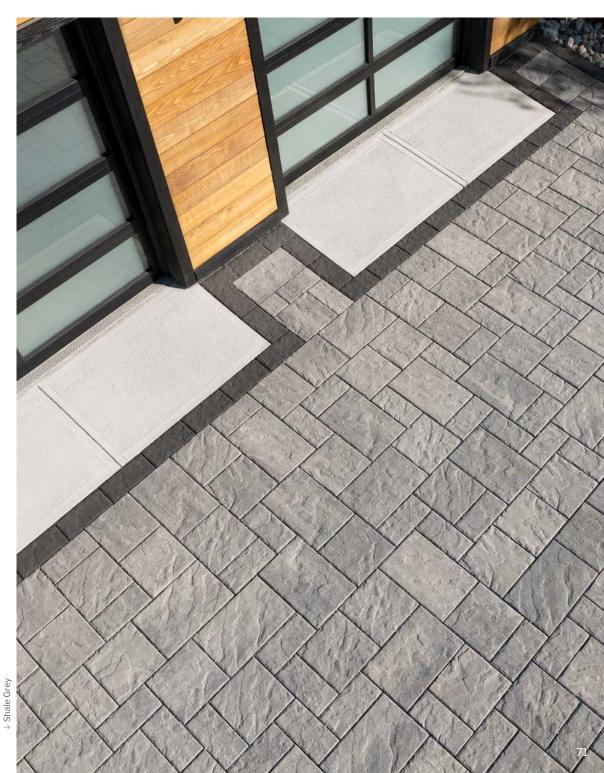
Height: 31/8 in 80 mm







 $^3$ Only available in  $6 \times 13$ <sup>1</sup>Only available in USA. <sup>2</sup>Sandlewood HD<sup>2</sup> only available in Eastern USA. <sup>1</sup>See p. 6 for list of Eastern States



### Diamond











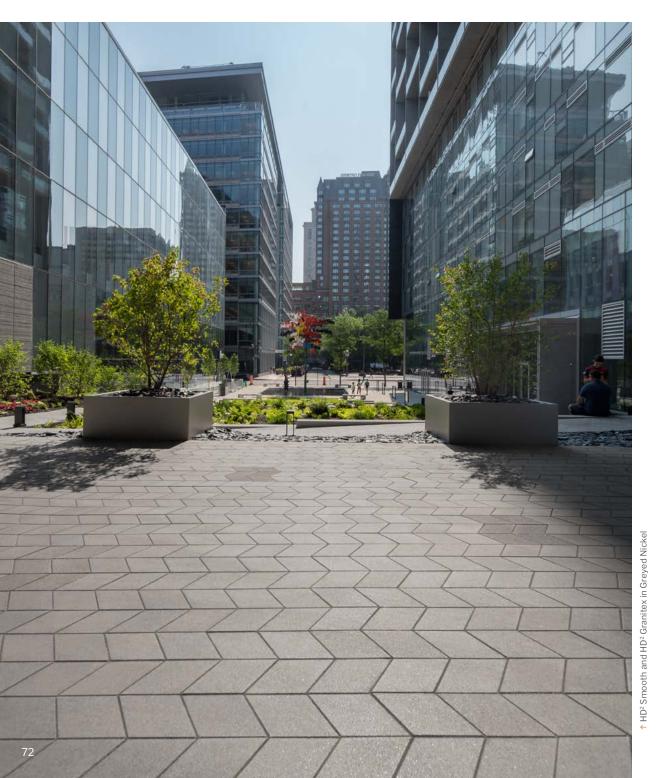
HIGH DEFINITIO

#### Dimensions -

Height: 3 15/16 in 100 mm

12 5/16 × 7 1/8 313 × 181









Minimizes pores for a smoother finish.

\*HD<sup>2</sup> Granitex is made-to-order, minimum order of 500 sq. ft. Deposit required.

## Hexa 100 mm











### Dimensions

Height: 3 15/16 in 100 mm

9 × 15 <sup>3</sup>/<sub>16</sub> 228 × 385







Minimizes pores for a smoother finish.

All colors are made-to-order, minimum order of 1,000 sq. ft. Deposit required.

\*HD²+ and HD² product should not be mixed on a job.

## Industria







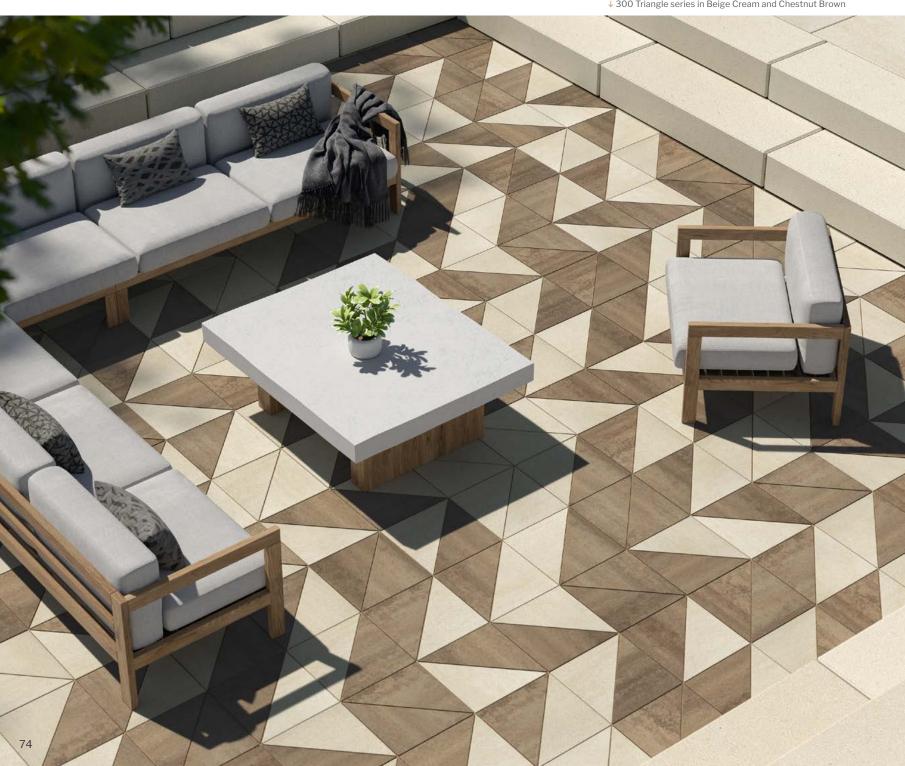




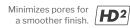




 $\ \ \, \downarrow$  300 Triangle series in Beige Cream and Chestnut Brown









↑ Tactile in Onyx Black

#### Dimensions

**150 Series\*\*** Height: 3 <sup>15</sup>/<sub>16</sub> in 100 mm\*\*\*

5 % × 5 % 150 × 150

**200 Series\*\*** Height: 3 <sup>15</sup>/<sub>16</sub> in 100 mm\*\*\*

7 ½ × 7 ½ 7 ½ × 15 ¾ 200 × 200 200 × 400

300 Series\*

Height: 3 15/16 in 100 mm\*\*\*

11 <sup>13</sup>/<sub>16</sub> × 3 <sup>15</sup>/<sub>16</sub> 300 × 100

11 <sup>13</sup>/<sub>16</sub> × 5 <sup>7</sup>/<sub>8</sub> 300 × 150

11 <sup>13</sup>/<sub>16</sub> × 11 <sup>13</sup>/<sub>16</sub> 300 × 300

Tactile 11 <sup>13</sup>/<sub>16</sub> × 11 <sup>13</sup>/<sub>16</sub> 300 × 300

Triangle 11 <sup>13</sup>/<sub>16</sub> × 11 <sup>13</sup>/<sub>16</sub> 300 × 300



- $^{\star}300$  Series: HD $^2$  Smooth is in stock with shorter lead times. HD $^2$  Polished and HD $^2$  Granitex are made-to-order, minimum order of 500 sq. ft. Deposit required.
- \*\*150 and 200 Series: All textures are made-to-order, minimum order of 2,000 sq. ft. Deposit required.
- \*\*\* $HD^2$  Polished is 3  $\frac{7}{8}$  in 98 mm in height

All sizes are sold separately. Please refer to our website for all other available paver sizes.

## Industria











DRY CAST COLLECTION

#### Dimensions

#### 450 Series\*\*

Height: 3 15/16 in 100 mm\*\*\*

 $\begin{array}{lll} 17\,{}^{11}\!\!/_{16}\times3\,{}^{15}\!\!/_{16} & 17\,{}^{11}\!\!/_{16}\times5\,{}^{7}\!\!/_{8} \\ 450\times100 & 450\times150 \end{array}$ 

17 <sup>11</sup>/<sub>16</sub> × 11 <sup>13</sup>/<sub>16</sub> 450 × 300

#### 600 Series\*\*

Height: 3 15/16 in 100 mm\*\*\*

23 5/8 × 3 15/16\*\*\*\* 600 × 100\*\*\*\*

23 5/8 × 7 7/8 600 × 200

23 5/8 × 11 <sup>13</sup>/<sub>16</sub>\*\*\*\* 600 × 300\*\*\*\*

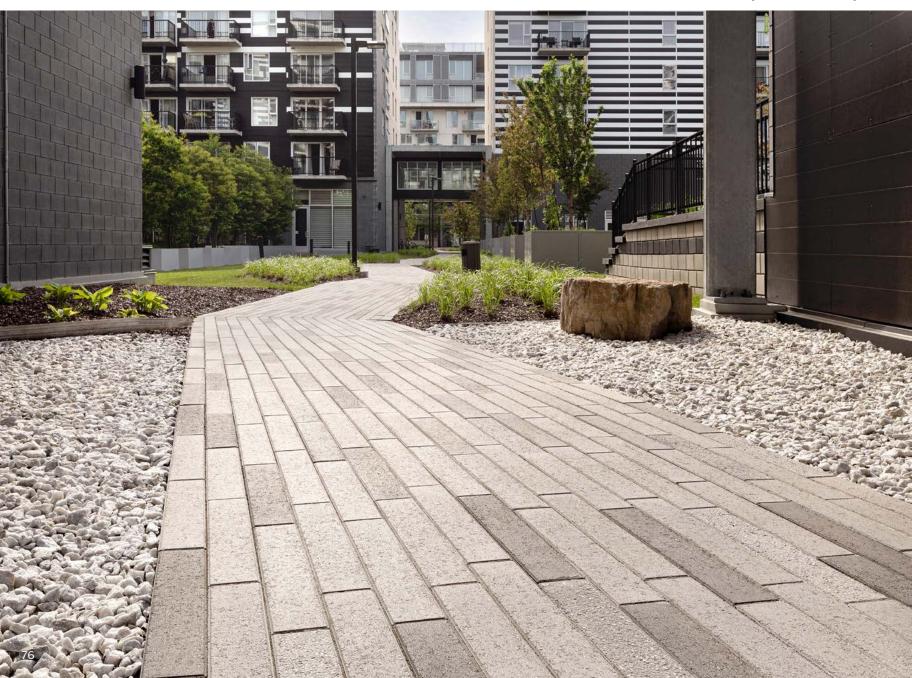
23 5/8 × 23 5/8\*\*\*\* 600 × 600\*\*\*\*

\*\*\*\*Please note that the 600 x 100 is not recommended for vehicular traffic.

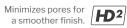
All sizes are sold separately.

\*\*\* $HD^2$  Polished is 3 % in -

ightharpoonup 600 series in Greyed Nickel and Shale Grey









↑ 900 series in Shale Grey

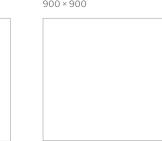
#### Dimensions -

**900 Series\*** Height: 3 <sup>15</sup>/<sub>16</sub> in 100 mm\*\*\*

35 <sup>7</sup>/<sub>16</sub> × 11 <sup>13</sup>/<sub>16</sub> 900 × 300

35 ½6 × 23 5/8 900 × 600

**35** ½6 × **35** ½6 900 × 900



- $^{\star}900$  Series: HD $^2$  Smooth is in stock with shorter lead times. HD $^2$  Polished and HD $^2$  Granitex are made-to-order, minimum order of 500 sq. ft. Deposit required.
- $^{\star\star}450$  and 600 Series: All textures are made-to-order, minimum order of 2,000 sq. ft. Deposit required.

### PERMEABLE

# Hydra









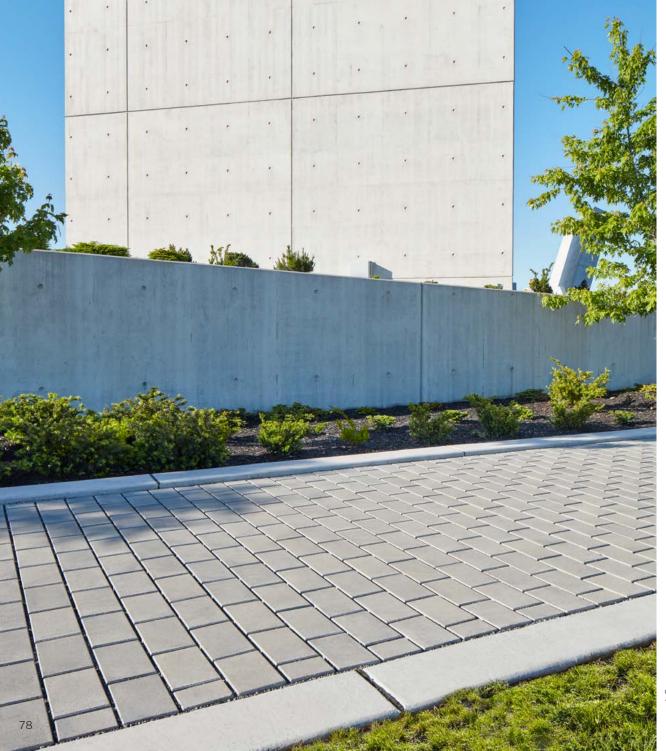


#### Dimensions -

Height: 3 15/16 in 100 mm











## Linea







DRY CAST COLLECTION

ACCESSIBILITY COMPLIANCE

### Large Rectangle Height: 3 15/16 in 100 mm

5 1/8 × 16 3/4 150 × 425 5 1/8 × 12 13/16 150 × 325 **5** 7/8 × **8** 7/8 150 × 225

### Dimensions

### Small Rectangle Height: 3 15/16 in 100 mm

3 15/16 × 16 3/4 100 × 425 3 15/16 × 12 13/16 100 × 325 3 <sup>15</sup>/<sub>16</sub> × 8 <sup>7</sup>/<sub>8</sub> 100 × 225





## Pure







DRY CAST COLLECTION

#### Dimensions -

### Various sizes Height: 3 1/8 in 80 mm

9 × 9 229 × 229

**9×12** 229×305

9×15 229×381













Sandlewood



Champlain Grey





# Squadra





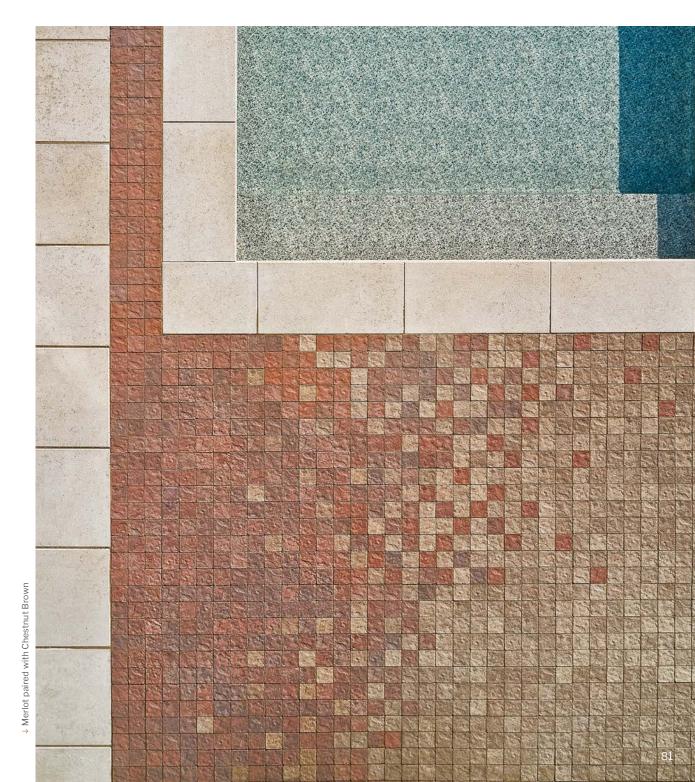
DRY CAST

Dimensions

Height: 2 3/8 in 60 mm

3 ½ × 3 ¼ 83 × 83





## Victorien









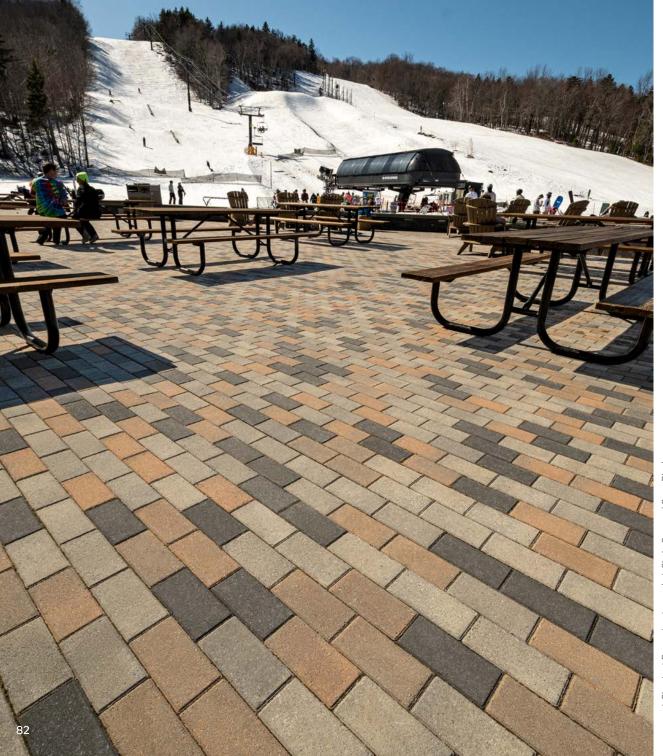
ACCESSIBILITY COMPLIANCE

#### Dimensions -

Height: 2 3/8 in 60 mm

4 ½ × 8 ½ 108 × 216







↑ Chestnut Brown (custom color), Shale Grey and Onyx Black



### Westmount











HIGH DEFINITION AVAILABLE WHILE & DENSITY QUANTITIES LAST\*

#### Dimensions

Height: 31/8 in 80 mm

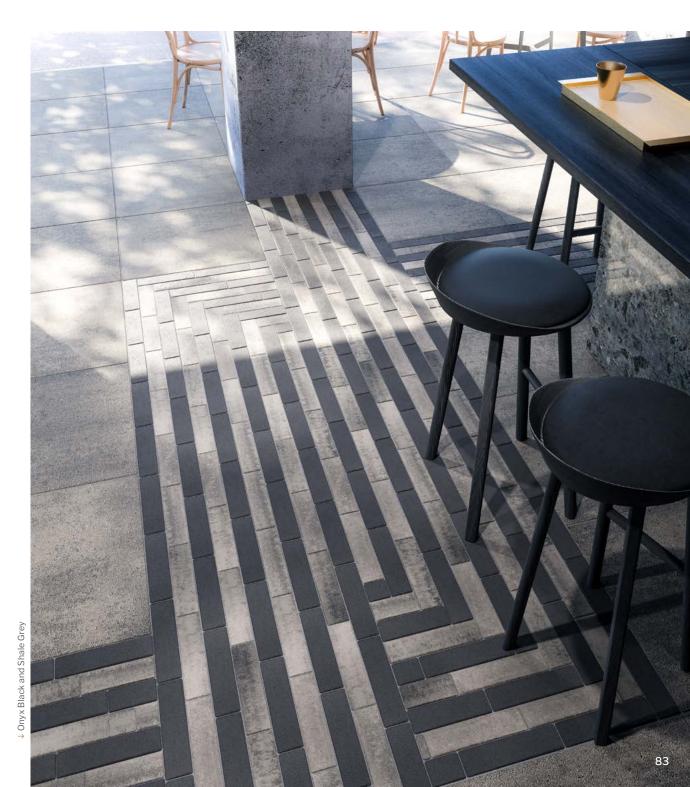
2 3/8 × 9 7/16 60 × 240







\*HD<sup>2</sup>+ and HD<sup>2</sup> product should not be mixed on a job.



# Take landscape design to new heights Craving inspiration for your commercial space? Our tasteful walls are designed to do more than build up the visual interest of your courtyard, terrace and plaza (though they're great at that, too). When creativity comes calling, play with different textures and finishes to create custom features like bars, benches, kitchens and firepits. And to keep it all looking seamlessly coordinated, our wall colors are perfectly matched with our other product collections, ensuring your creations look spectacular from top to bottom. G-Force Graphix Raffinato Wall & Ster 90 Semma Skyscraper



## G-Force





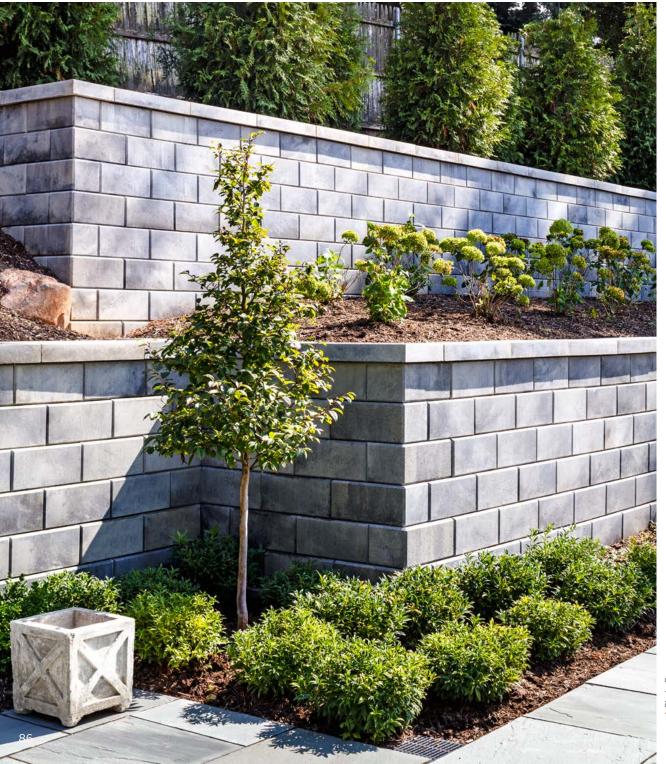
#### Dimensions -

Wall Depth: 11 1/16 in 290 mm

8 × 18 × 8 5/8 203 × 457 × 219

Corner Depth: 9 in 229 mm

8 × 18 203 × 457





# Graphix



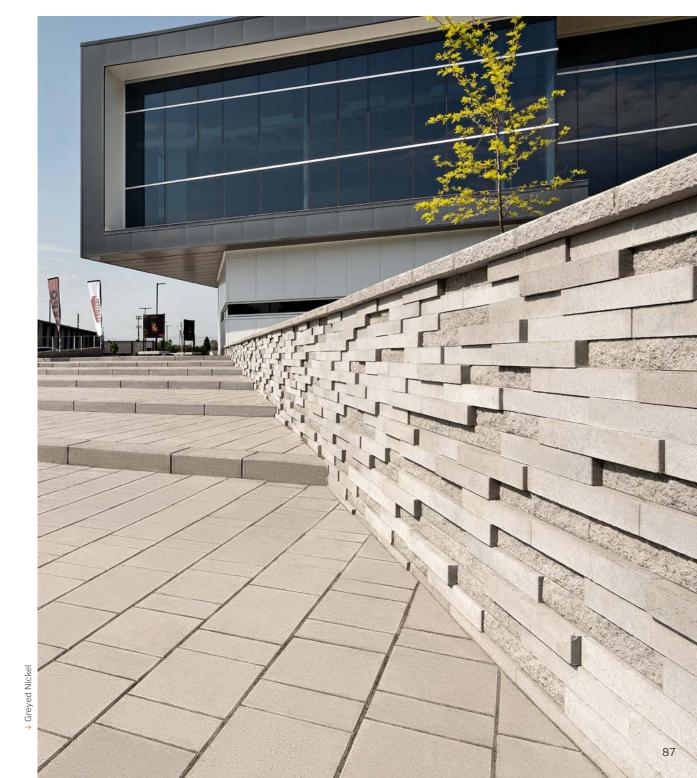


#### Dimensions

Smooth  $2^{15}/_{16} \times 20$  $75 \times 508$ Smooth  $2^{15}/_{16} \times 20$  $75 \times 508$ Smooth  $2^{15}/_{16} \times 20$  $75 \times 508$ Split face 2 15/16 × 20 75 × 508

One in 4 pieces is split face and 3 in 4 pieces are smooth





## Raffinato





#### Dimensions

<sup>2</sup>90 mm Double-sided wall

<sup>3</sup>Depth: 9 <sup>13</sup>/<sub>16</sub> in 249 mm

Side 1:3 % 15 % Side 2:3 % 16 × 14 1/4 90 × 397 90 × 362

90 mm corner <sup>3</sup>Depth: 9 <sup>13</sup>/<sub>16</sub> i 249 mm

3 %16 × 14 1/8 90 × 359

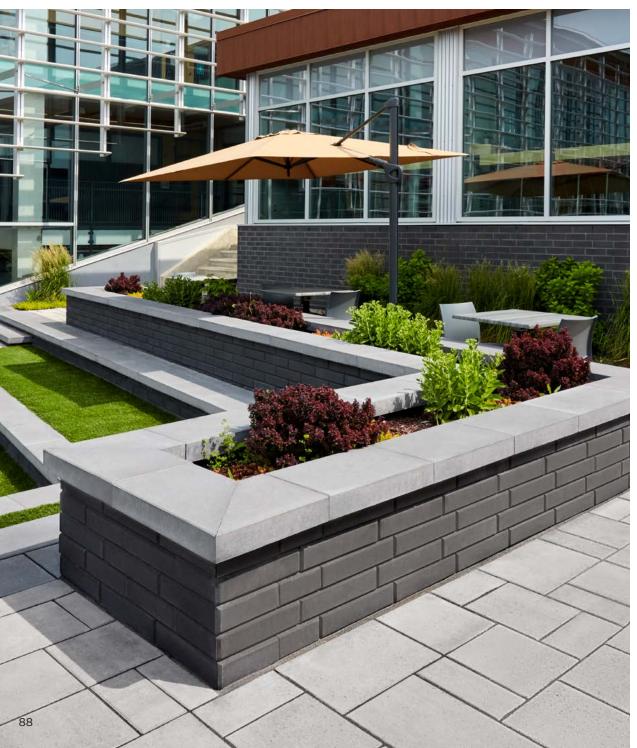
<sup>2</sup>180 mm Double-sided wall <sup>3</sup>Depth: 9 <sup>13</sup>/<sub>16</sub> in 249 mm

Side  $1:7\frac{1}{16} \times 15\frac{5}{8}$ 

Side 2:7½6 × 14¼ 180 × 362

180 mm corner <sup>3</sup>Depth: 9 <sup>13</sup>/<sub>16</sub> in 249 mm

7 ½16 × 14 ½8





- 1. Polished is made-to-order, minimum order of 500 sq. ft. Deposit required.
- 2. Polished finish is only available on a single side of the wall. Polished units are 9 3/4 in. (248 mm) in depth.
- 3. For corners: Polished units are 9  $^{3}4$  in (248 mm) Depth & 14 1/16 in (357 mm) length.
- 4. Shale Grey is only available in Canada.

↑ Beige Cream

## Raffinato





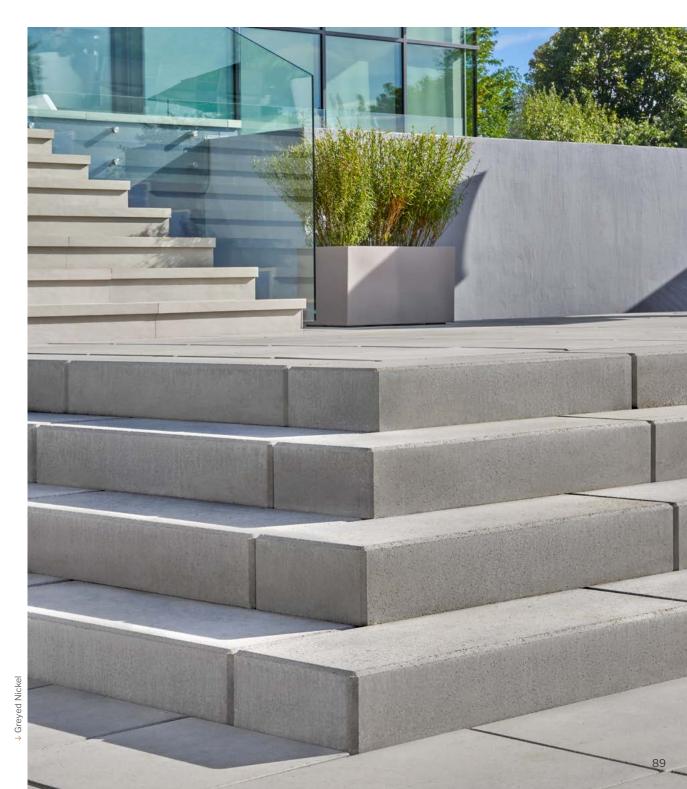
#### Dimensions

Height: 7 1/16 in 180 mm

14½×42 368×1067







## Semma





DRY CAST COLLECTION

DE-ICING SALT RESISTANT

### Dimensions

Wall & Corner - Double-sided wall Depth: 11 in 279 mm

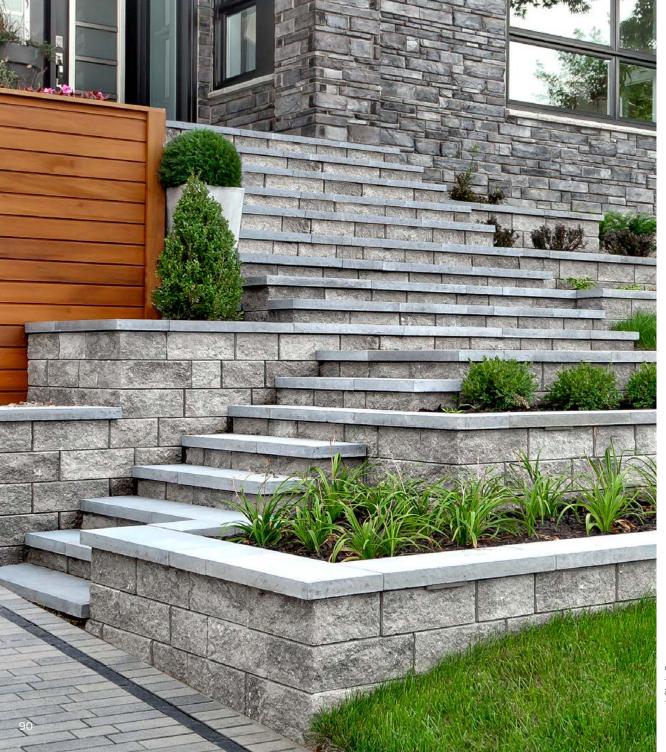
Side 1:5 7/8 × 16 150 × 406

Side 2:5 1/8 × 10 1/2 150 × 266

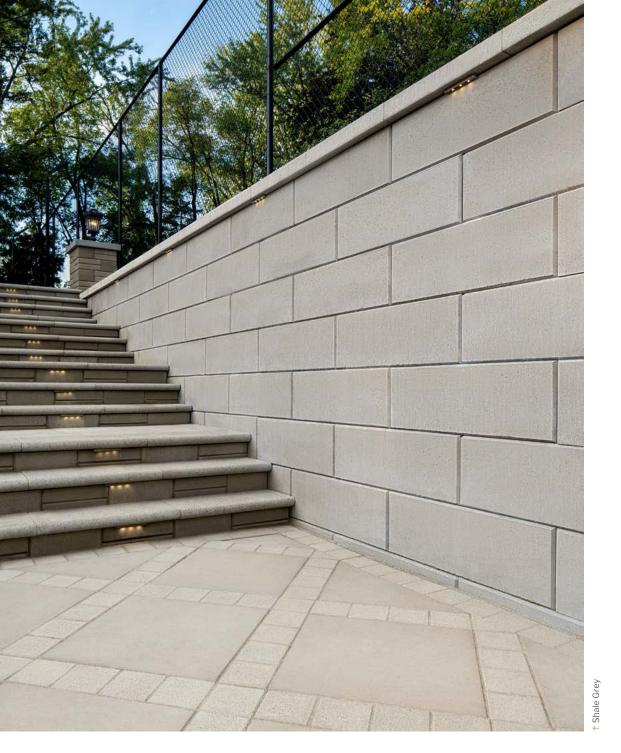
Pillar Depth: 10 ½ in 266 mm

5 % × 16 150 × 406









# Skyscraper







#### Dimensions

**Top**Depth: 23 1/4 in 590 mm

12 × 36 × 20 <sup>3</sup>/<sub>16</sub> 305 × 914 × 513



### Corner Depth: 18 in 457 mm

12 × 36 305 × 914



Middle Depth: 34 % in 886 mm

12 × 36 × 17 ½ 305 × 914 × 444

Base Depth: 48 1/16 in 1220 mm

12 × 36 × 17 ½6 305 × 914 × 440



12 × 20 ½ 305 × 520



### Important information

#### A STANDARD OF CARE

The care of high quality concrete products is similar to the care of any product left in the environment 365 days and nights per year. Very mild cleaning using detergents, water and product specific chemicals is necessary and similar to cleaning patio furniture, a vehicle's chrome, plastic, or paint, etc. in order to enhance their presence and charm. Protectants of all types (high, middle, and low sheen, pigmented/tinted, penetrating or film-forming) are available for additional protection from acid rain, stains and nature's worst. To get the most from your investments, take care of them and they'll take care of you.

For any questions on industry-specific cleaners and protectants, see your local hardscape dealer, contact your contractor, contact us or search online.

It is contrary to Techo-Bloc's Standard Operating Procedures (SOP) to be involved in the care of a mature pavement or retaining structure. Care, as mentioned above, is the responsibility of the owner for any and all outdoor products.

NCMA disclaimer: "In areas where segmental retaining walls will be repeatedly exposed to snow (such as from plowing operations) consider periodically applying sealants or water repelling chemicals (silane or siloxane compounds) to the wall surface."

#### COLOR

Due to the inherent nature of printed literature and current digital media, Techo-Bloc cannot guarantee specific color matching to printed representations of its color swatches.

Each color option is composed of a variety of darker and lighter tones. Natural ingredients such as granite are present within the recipe to allow for a range in tones, veining and textures from one stone to another. Therefore, colors samples shown are approximate representations of our standard colors and actual product colors may vary.

Final color selection should be made at your local dealer from stocked product. Techo-Bloc always recommends immediately verifying the product and color upon reception. If there are any discrepancies, contact your local dealer before continuing your project. Installation of the product constitutes your acceptance of the product as is.

#### **EFFLORESCENCE**

This warranty does not apply to efflorescence. Efflorescence is a naturally-occurring process in all concrete products which sometimes appears in the form of a white powdery film on the pavement surface. Efflorescence is more perceivable in darker colors such as Onyx Black and Chocolate Brown as there is a higher level of contrast than with other blended colors. It does not, in any way, compromise the functionality or the structural integrity of the product. Although efflorescence cannot be prevented, it will wash off over time or can be cleaned with efflorescence cleaner. Techo-Bloc accepts no responsibility or liability for this condition.

#### **POLYMERIC HAZE**

Polymeric haze from the use of polymeric joint sand may appear on your concrete products if the sand was not removed from the surface of the paver properly. This does not, in any way, affect the integrity of the product or your installation. The hazing will weather away naturally with time and rain. It can be removed with a specialized cleaner; you are advised to contact your contractor or the polymeric sand company used for instructions and recommendations. Techo-Bloc accepts no responsibility or liability for this occurrence.

#### **CONSTRUCTION RESIDUE**

A by-product of cutting with a saw is residue-filled water or concrete dust. Residue filled water or re-hydrated dust can cling to the surface and leave a concrete stain. It is recommended to wash and remove the water or concrete dust from the surface of the pavers before it dries. Construction residue can also happen through soil disturbance or environmental elements. These contaminants should be removed immediately but do not affect the integrity of the product or your installation. Techo-Bloc accepts no responsibility or liability for these occurrences.

### PROPER COLOR DISTRIBUTION AND LAYING TECHNIQUES

Proper installation enhances the overall color of pavement. Units should be randomly picked from at least two pallets when installing. This creates an attractive and subtle blending of color.

#### COMPACTOR AND SNOW REMOVAL EQUIPMENT

Pavers with an embossed surface (high and low points) are more susceptible to scuff marks from vibratory plate compactors used in most concrete paver installations. Techo-Bloc recommends the use of a urethane mat between the plate and the paver surface during compacting. Contact your equipment supplier for more information about accessories for this purpose. Also, snow removal equipment should have the proper spacing, bumpers, and rubber blade guards to protect the surface of the pavers. Techo-Bloc is not responsible for damage caused by the misuse of compaction or snow removal equipment, which may leave scuff marks, or burns on pavers.

#### NOTE:

For industry information about efflorescence, polymeric haze or information pertaining to installation specifications, please visit www.icpi.org or www.ncma.org.

#### INSTALLATION GUIDES:

The installation diagrams are only a guide or a reference and cannot cover all possible situations. Therefore, Techo-Bloc declines all responsibility regarding the applicability of the installation diagrams with regards to any specific site. The customer is fully responsible for product installation and Techo-Bloc recommends the use of qualified professionals, such as an architect, a master contractor or an engineer who will be able to customize the installation diagram to the specific site conditions.

### Warranty



#### LIMITED WARRANTY

The warranty applies to drycast concrete landscaping and masonry products ("products") manufactured by Techo-Bloc and intended for institutional, commercial or industrial use. Does not apply to Wet Cast collection products. All Techo-Bloc products comply with and surpass current applicable standards established by the American Society for Testing and Materials (ASTM) and the Canadian Standards Association (CSA).

Techo-Bloc warranties its products against these standards for a period of five (5) years commencing on the date the products are delivered to the job site. The warranty covers the structural integrity of the products and any abnormal deterioration of its surfaces that may be caused by the use of rock salt (sodium chloride [NaCI]) for de-icing pavers, slabs or steps.

The warranty applies on the condition that the plans and specifications of the project have been prepared by a qualified professional.

### THE FOLLOWING CONDITIONS OR EVENTS ARE NOT COVERED BY THE WARRANTY:

- 1. Claims regarding the color, size, or texture of a product already installed. An installed product confirms the acceptance of the product received.
- 2. Splitting, chipping or other breakage that could be caused by impact, abrasion or overloading.
- 3. Damage or loss caused by settling or other movements or failure of the structure or other components to which the products are set upon.
- 4. Damage or loss caused by improper design or installation which does not comply with codes, standards, the guidelines of the Interlocking Concrete Pavement Institute (ICPI) or the National Concrete Masonry Association (NCMA), state of the art or Techo-Bloc guidelines.
- 5. Natural disaster, including but not limited to, earthquakes, floods or other similar natural disasters.
- 6. Acts of negligence or misuse by the owner, installer or any third party.
- 7. Color matching to printed representations.
- 8. Efflorescence, polymeric haze or construction-born residue.
- 9. Damage or loss caused by impacts by compaction or snow removal equipment.
- 10. Installation of Wet Cast collection products in a commercial, industrial or institutional setting destined for public use.

In the event of failure of the products within the scope of this warranty, Techo-Bloc will replace these products only, following inspection of the products by Techo-Bloc or its representatives. Techo-Bloc's responsibility is limited to the cost of the product and not to those related to their installation. Techo-Bloc will honor this warranty with a proof of purchase such as an invoice or delivery slip.

### **Color Coordinate**

Color Coordinate		Chocolate Brown	Chestnut Brown	poov	Champlain Grey	ream	Nickel		irey	lack	d Pine	Rock Garden Brown	Hazelnut Brandy				
Slabs	Merlot	Chocol	Chestn	Sandlewood	Champ	Beige Cream	Greyed Nickel	Grey	Shale Grey	Onyx Black	Smoked Pine	Rock G	Hazelnu	Ivory	Victoria	Riviera	Azzurro
Blu Grande - Slate			Х	Е	Х				X								
Blu Grande - HD <sup>2</sup> Slate			٠	Ε													
Blu Grande - Smooth			X		X	х	X		х	х							
Blu Grande HD <sup>2</sup> Smooth			X		X		X		Х								
Blu 60 mm & Grande - Polished			X			х	X		х	х							
Borealis Klean-Bloc											X		X			Х	
Everest HD <sup>2</sup>	×		х				х		х								
Hexa HD <sup>2</sup>			х			х	х		х	X							
Industria - 600 Series HD <sup>2</sup>			х			х	х		х	X							
Ocean Grande HD <sup>2</sup>						х	х										
Para HD <sup>2</sup>						х	х			X							
Raffinato Cap Collection			Х	Х	X	X	Х		х	Х							
Travertina Raw Klean-Bloc												х		Х		X	

#### **Pavers**

1 47613														
Antika - Smooth		×	×	Х					Х	х				
Aquastorm (i)								X						
Blu 80 mm - Slate ③			X	X	X				х					
Blu 80 mm - HD² Slate ③				Е										
Blu 80 mm (6 × 13) - Slate ③		×	×		×				х	х				
Blu 80 mm (6 × 13) - HD <sup>2</sup> Slate ③														
Blu 80 mm - Smooth ③			×		×	x	х		х	х				
Blu 80 mm - HD <sup>2</sup> Smooth ③			×		×		X		х	X				
Blu 80 mm (6 × 13) - Smooth ⊚		×	×		×	x	х		х	X				
Blu 80 mm (6 × 13) - HD² Smooth ⊚			×		×		X		х	X				
Blu 80 mm - Polished (On order only) 🚳			×			x	х		х	X				
Diamond HD <sup>2</sup>			×			x	X		х	х				
Hexa HD <sup>2</sup>			x			X	X		X	х				
Hydra 💿								х						
Industria Collection HD <sup>2</sup>			x			X	X		X	х				
Linea		x	x	x	x				×	X				
Pure ③			х	х	х				х					
Squadra - Slate	X		X						х	x				
Victorien 60 mm		X							Х	x				
Westmount HD <sup>2</sup>	X	X							Х	x				

### Walls & Pillars

G-Force		Х	Х	Х			Х					
Graphix					Х	×		X				
Raffinato Collection					х	X		Х				
Semma		X	×	х			Х					
Skyscraper		Х					X					

For an authentic look, each color option is composed of a variety of darker & lighter tones. Natural ingredients such as granite are present within the recipe to allow for a range in tones, veining and textures from one stone to another. Final color selection should be made with your contractor from product samples or at your local dealer from stocked product. This color chart serves as a guide for color selection across product lines.

